

para fluoro-thiol clicked diblock-copolymer self-assembly: Towards a new paradigm for highly proton-conductive membranes

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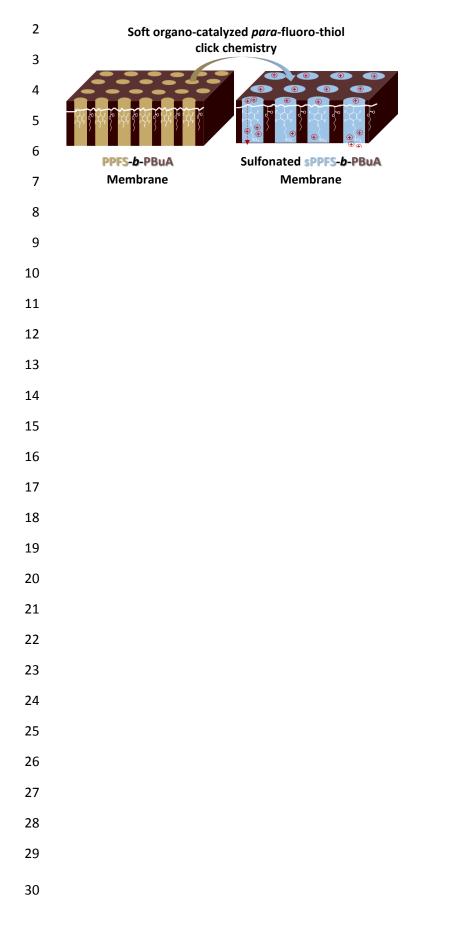
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1	para fluoro-thiol clicked diblock-copolymer self-assembly: Towards a new
2	paradigm for highly proton-conductive membranes
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1 Graphical abstract



1 Abstract

2 Sulfonated sPPFS-b-PBuA diblock and statistical copolymers based on 2,3,4,5,6pentafluorostyrene PFS and butyl acrylate BuA were elaborated for Proton Exchange 3 4 Membrane Water Electrolyser (PEMWE) purposes. The block copolymers (BCP) were synthetized by Nitroxide Mediated Polymerization NMP, a controlled radical polymerization 5 6 technique that yields a well-defined molar mass and a low dispersity material. These diblock-7 copolymers have the ability to self-assemble due to the immiscibility of the two macromolecular segments PPFS and PBuA. Statistical copolymers of the same chemical nature 8 were synthetized by both controlled radical polymerization NMP in solution and by free radical 9 10 polymerization FRP in emulsion as waterborne dispersed polymer with highest molar mass. The copolymers were sulfonated by a mild click-reaction, namely an organo-catalyzed 11 12 nucleophilic substitution reaction with sodium 3-mercapto-1-propanesulfonate (SMPS) at low 13 temperature. The morphology of the sulfonated diblock-copolymer BCP was studied by SAXS and AFM, revealing a nano-phase-segregated sulfonated membrane. The mechanical properties 14 15 of the membranes were improved by ionic crosslinking with polybenzimidazole (PBI-OO). Finally, the conductive properties of the sulfonated BCPs and statistical copolymers were 16 17 investigated as a function of parameters such as the morphology of the BCP, the molar mass, 18 and the sulfonation degree of the materials.

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Keywords: Nitroxide Mediated Polymerization NMP, Emulsion polymerization,
 Pentafluorostyrene, diblock-copolymers, Sulfonation, *Para* fluoro-thiol modification, Proton conductive membrane

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1. Introduction

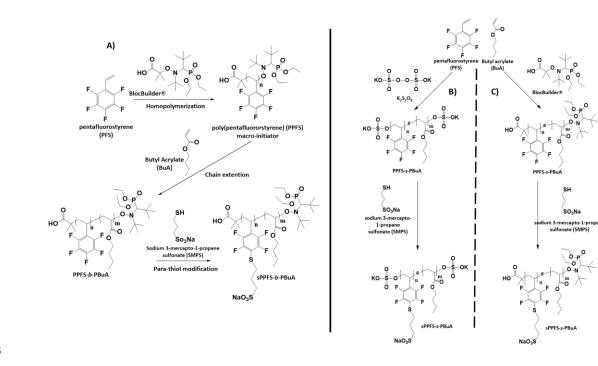
2 Over time, water electrolysis has emerged as the technique of choice for carbon-free hydrogen production. By using water and energy coming from renewable sources as its main 3 4 feedstocks, water electrolysers are expected to help reduce carbon dioxide emissions. Electrolysers are divided in three types: alkaline electrolysers (AEC), [1] proton exchange 5 6 membrane (PEM) electrolysers, [2] and solid oxide electrolysis (SOE) cells. [3] Although AEC 7 represents the most developed electrolyser technology to date, PEM electrolysers are regarded as most certainly considered superior due to their better energy efficiency, higher production 8 rates, and compact electrolyser design. A PEM electrolyser is operated in acidic media, and the 9 10 electrolyte is a thin proton-conducting polymer membrane. In a typical PEM electrolysis system, the electrodes are directly assembled on the membrane, also called Membrane 11 12 Electrode Assembly (MEA). [2] At the anode, to which water is supplied, the oxidation reaction 13 (Oxygen Evolution Reaction - OER) takes place with the decomposition of water into oxygen, protons, and electrons. At the cathode, the reduction reaction (Hydrogen Evolution Reaction -14 15 HER) takes place, recombining the electrons and protons into gaseous hydrogen. Most cathode materials for PEM electrolysers are based on platinum, which has the best HER activity and is 16 17 very stable in acidic media. Metal oxides such as RuO₂ and IrO₂ are usually used as anode 18 materials.[4]

The proton-conducting membrane is the core component of the device. The membrane not only conducts protons, but also prevents the gas products coming from both electrodes from mixing. The thinner the membranes, the higher the transfer rate of protons between both electrodes. To be effective, the membrane must have a good chemical and mechanical stability, thermal and hydrolytic stability, and high proton conductivity. [5] Nafion[®] is currently the material of reference for these membranes. Nafion[®] membranes have been thoroughly investigated and shown to have very good proton-conducting properties as well as very good chemical and mechanical properties. However, the synthesis of Nafion[®] requires several production steps, resulting in high production costs. With the aim of developing less expensive membranes with similar performances as Nafion[®], different types of polymeric materials have been developed. [6] They consist of sulfonated fluorinated, partially fluorinated [7] or hydrocarbon polymers. [8] Sulfonated poly(ether ether ketone) (sPEEK) with high degree of sulfonation (IEC > 2 meq/g) has approached the conductivity of Nafion[®].[9]

The mechanism of proton conduction in Nafion[®] has also been studied. Its good proton 7 conductivity is attributed to the phase segregation that occurs when the hydrophilic acidic 8 moieties are combined with the hydrophobic fluorocarbon chain. This results in the formation 9 10 of hydrophilic channels in which the proton-conductivity occurs according to the water dynamics. [9, 10] For this reason, there has an increased interest in the synthesis of amphiphilic 11 12 diblock-copolymers for the preparation of membranes. It has already been shown that the 13 structural organization by diblock-copolymers positively affects the transport kinetics in the membrane. Examples such as sulfonated BCPs of poly(sulfone-b-vinylidene fluoride), and 14 15 poly(styrene-b-isobutylene-b-styrene) (s-SIBS) have already been investigated. In these studies, it was found that the transport properties increased by an order of magnitude when 16 17 diblock-copolymers were used compared to random copolymers, with the most influential 18 parameter being the connections of the hydrophilic domains. [11, 12, 13]

In the present study, we investigated the structural and conductivity properties of new sulfonated poly(pentafluorotyrene-*b*-butyl acrylate) (sPPFS-*b*-PBuA) diblock copolymers. These copolymers were obtained from PPFS-*b*-PBuA diblock copolymers synthesized by nitroxide mediated polymerization (NMP) followed by a mild organo-catalyzed *para*-fluorothiol modification technique to introduce the sulfonated group on the PPFS block. [14] The initial and the sulfonated copolymers were characterized by ¹H NMR and ¹⁹F NMR, DSC, AFM, SAXS, rheology and conductivity measurements. In addition, for a comparative study,

1 statistical copolymers of the PPFS/PBuA system were synthesized by emulsion polymerization



2 and also investigated (Scheme 1).

3

Scheme 1. Synthetic routes to sulfonated PPFS/PBuA diblock and statistical copolymers
(sPPFS-*b*-PBuA and sPPFS-*stat*-PBuA). (A) BCP synthesized by NMP controlled radical
polymerization, (B) Statistical copolymer synthetized by free radical polymerization in
emulsion and (C) Statistical copolymer synthesized by NMP controlled radical polymerization.

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2. Experimental section

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2.1. Materials

Pentafluorostyrene (99%, Sigma-Aldrich), butyl acrylate (99%, Sigma-Aldrich), 11 (provided by BlocBuilder[®] Arkema), free-SG1 12 (83%, provided bv Arkema). dimethylformamide (DMF, anhydrous, 99.8%, Sigma-Aldrich), potassium persulfate/K₂S₂O₈ 13 (99%, Sigma-Aldrich), sodium dodecyl sulfate/SDS (99%, Sigma-Aldrich), sodium 14 phosphate/Na₂HPO₄ (Merck), Sodium chloride/NaCl (99.5%, Sigma-Aldrich), DMSO (VWR), 15 sodium 3-mercapto-1-propanesulfonate (95%, Sigma-Aldrich), 1,8-Diazabicyclo[5.4.0]undec-16 7-ene (DBU, 99%, Sigma, Aldrich), 2,2-(ethylenedioxy)diethanethiol (95%, Sigma-Aldrich), 17

PBI-OO (Fumatech), technical methanol (VWR), THF (VWR). Used without further
 purification.

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2.2. Copolymers synthesis

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2.2.1. Synthesis of PPFS/PBuA diblock-copolymer

The NMP of PFS was performed in bulk following a typical NMP procedure. [15] 5 Pentafluorostyrene (41.2 mmol), BlocBuilder[®] (0.10 mmol) and free-SG1 (0.01 mmol) were 6 7 added to a 25mL round bottom flask equipped with septum and a magnetic stirring bar. The 8 mixture was placed into an ice bath and bubbled with nitrogen for 15 minutes and subsequently 9 placed into an oil bath that was pre-heated at 115°C. The mixture was stirred for 5h at 115°C. 10 At the end of the reaction time, the mixture was cooled down to RT and the polymer was precipitated in methanol. The solid precipitants were collected by filtration and the polymer 11 was dried under vacuum at 60°C overnight. Purification of the polymer was performed by 12 dissolution in THF and subsequent precipitation in methanol. The purification step was repeated 13 twice and then final macro-initiator PPFS was obtained. The so obtained PPFS macro-initiator 14 15 was then used for chain extension procedure with butyl acrylate (BuA) monomer. To do so, the PPFS macro-initiator (0.049 mmol) and some free-SG1 (0.0049mmol) were dissolved into 16 DMF (1.5 mL) in a 25mL round bottom flask equipped with rubber seals and a magnetic stirring 17 18 bar. Subsequently, BuA (26.9 mmol) was added to the mixture. Different ([BuA]/[PPFS]) ratios were calculated and used to target different self-assembly morphologies. The mixture was 19 20 degassed with nitrogen at room temperature for 15 minutes before putting the flask in an oil bath pre-heated at 115°C. The mixture was stirred at 115°C for 9h. The BCP was recovered by 21 22 precipitation of the mixture into methanol after cooling down to room temperature. The 23 precipitation was followed by filtration and drying of the polymer under vacuum oven at 60°C overnight (conversion: 91%). The synthesis was previously reported by our group. [15] 24

25

2.2.2. Synthesis of statistical PFS/BuA copolymer by NMP

1 Statistical copolymerization of pentafluorostyrene (PFS) and butyl acrylate (BuA) was 2 performed in DMF in a similar way than for the diblock-copolymer synthesis. PFS (33 mmol), BuA (21.5 mmol), BlocBuilder® (0.13 mmol) and some free-SG1 (0.013 mmol) were added to 3 4 a 25mL round bottom flask equipped with rubber seals and a magnetic stirring bar. The mixture was placed into an ice bath, purged with nitrogen for 15 minutes and subsequently placed into 5 6 an oil bath that was pre-heated at 115°C for 7 hours. The copolymer was recovered by 7 precipitation of the mixture into methanol after cooling down to room temperature. The precipitation was followed by filtration and drying of the polymer in a vacuum oven at 60°C 8 overnight. Purification of the polymer was performed by dissolution in THF and subsequent 9 10 precipitation in methanol. The purification step was repeated twice. (Conversion BuA = 50%; conversion PFS = 66%) 11

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2.2.3. Copolymerization PFS/BuA by free radical polymerization in emulsion

13 In a three-neck round bottom flask, water (200 g) was added and degassed with nitrogen for an hour at RT. Potassium persulfate (K₂S₂O₈, 1 mmol), sodium dodecyl sulfate (SDS, 6.9 14 15 mmol) and sodium phosphate (Na₂HPO₄, 0.84 mmol) were added under nitrogen flow. The mixture was stirred at room temperature (RT) until all components were dissolved 16 17 (approximatively 30 min). The monomers PFS (151.5 mmol) and BuA (75.7 mmol) were pre-18 mixed by stirring and subsequently added to the flask under vigorous stirring. The temperature was raised as fast as possible with a preheated oil bath at 90°C. When the desired temperature 19 of 90°c was reached in the mixture, the temperature controller was adjusted to keep the 20 21 temperature constant at 90°C over time. The polymerization was stopped when the mixture 22 became translucent, after 4 hours in our case. After completion of the reaction, the mixture was cooled down to RT and sodium chloride (NaCl) was added until full aggregation of the polymer 23 particles. The polymer was then rinsed with water to remove the excess of salt and dried at 24 100° C under vacuum for 24 hours. (conversion = 100%) 25

2.2.4. Sulfonation by para-fluoro-thiol modification of the copolymers

2 The copolymer (containing 41.2 mmol PPFS units) was dissolved into DMF (5 mL) ina 3 round bottom flask. 1,8-Diazabicyclo[5.4.0]undec-7-ene (DBU, 43.3 mmol) was added to the 4 mixture followed by the addition of sodium-3-mecapto-1-propanesulfonate (SMPS, 45.1 5 mmol). The mixture was stirred at room temperature overnight. After completion of the reaction, the solution was dialysed to remove the excess of the water-soluble components. For 6 7 that, the polymer was mixed with distilled water (30 mL), poured in an adequate dialysis tube (MWCO 3 kDa), and dialysed in distilled water for 3 days. After dialysis, the solution in the 8 tube was lyophilised for 2 days. (conversion = 100%) 9

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2.3. Polymer crosslinking and membranes preparation

The crosslinking of the membranes was performed by both covalent and ionic 11 crosslinking. To perform the covalent crosslinking, the polymers must be partially sulfonated 12 13 contain unsubstituted pentafluorostyrene units. The difunctional 2,2to (ethylenedioxy)diethanethiol molecule was used as a crosslinker agent. Different crosslinking 14 15 ratios were studied. Here as an example is given the preparation of a membrane containing 12 mol% crosslinker. In a separate flask, 0.26 mmol of 2,2-(ethylenedioxy)diethanethiol was 16 17 mixed with 0.26 mmol DBU in 3 ml DMSO. In another flask, a 10 wt% solution of copolymer 18 was formed by dissolving the partially sulfonated copolymer in DMSO. Both solutions were then mixed and casted in a silicon mold. The mold was placed in the convection oven at 80°C 19 for 2 hours followed by an increase of temperature to 120°C overnight. 20

The ionic crosslinking was performed using Polybenzimidazole (PBI-OO). In a separate flask, PBI-OO was dissolved in DMSO (2 wt%). In another flask, a 10 wt% solution of copolymer was made by dissolving the sulfonated copolymer in DMSO. Both solutions were then mixed and casted in a silicon mold. The mold was placed in the convection oven at 80°C for 2 hours followed by an increase of temperature to 120°C overnight. The dried membranes

were then immersed into a 5% HCl solution overnight, rinsed several times with deionised
 water and dried at 50°C under vacuum. [16]

For the preparation of a membrane without crosslinking, the procedure was repeated
without addition of 2,2-(ethylenedioxy)diethanethiol or PBI-OO/ DBU mixture.

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2.4. Characterization techniques

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2.4.1. Nuclear Magnetic Resonance ¹H NMR & ¹⁹F NMR

NMR spectra were recorded on a Bruker DPX-400 spectrometer using deuterated
solvents obtained from Sigma-Aldrich (CDCl₃ and DMSO-d₆). The spectra were recorded at
room temperature.

10

2.4.2. Size Exclusion Chromatography (SEC)

The molar mass of the copolymers was determined by SEC. The set up consisted of a pump (LC-20A, Shimadzu), an autosampler (Sil- 20AHT), a differential refractometer (Optilab Rex, Wyatt), a light scattering detector (Dawn Heleos II, Wyatt), a viscosimeter (Viscoton, Wyatt), and three columns in series (Styragel HR2, HR4 and HR6 with pore sizes ranging from 102 to 106 Å). The polymers were dissolved in THF at a concentration of 3 g/L. Prior to injection, the samples were filtered through 0.45 µm nylon filter. The chromatography was performed at 30°C at a flow rate of 1ml/min.

18

2.4.3. Differential Scanning Calorimetry DSC

Polymer sample (1-10 mg) was placed into aluminium capsules that are closed hermetically. The capsule was then placed into the DSC device (DSC Q100 from TA instruments) that was set to heating and cooling rates of 20°C/min under nitrogen atmosphere at a flow of 50 mL/min. The characterization was performed at the temperature range of -80°C to 180°C.

24

2.4.4. Atomic force microscopy AFM

1 AFM was performed on a Multimode 8 Atomic Force Microscope (Bruker) and 2 recorded in PeakForce QNMmode. For the BCPs, the polymer film was obtained by spincoating of a diluted polymer solution on a silicon wafer. The solution was obtained by 3 4 dissolution of the polymers in a mixture of toluene : propylene glycol methyl ether acetate (PGMEA) = 75 : 25, (2 wt%). The sample was first characterized by AFM directly after spin-5 6 coating and drying and then after annealing at 140°C for 30 minutes and subsequent quenching 7 at RT. As the sulfonated BCPs were no longer soluble in the toluene/PGMEA mixture, they were solubilized in DMSO (2 wt%). The polymer solution was then drop casted on the silicon 8 wafer and dried in the oven at 50°C overnight. 9

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2.4.5. Small-angle X-ray scattering SAXS

SAXS experiments were performed with a high-resolution X-ray Spectrometer Xeuss 11 2.0 from Xenox. The spectrometer operates with a radiation wavelength of λ = 1.54 Å (Copper 12 13 K_{α} radiation). Scattering patterns were collected using a PILATUS 300K Dectris detector with a sample-to-detector distance of 1637 mm. The collected data were analysed using Primus 14 15 software. The film preparation for the SAXS experiment was done in a similar way than for the AFM characterization. The polymers were solubilized in their adequate solvents (2wt%) and 16 17 drop casted on a Kapton film. The films were annealed prior to analysis. For the BCP, the 18 annealing was done at 140°C for 30 minutes, and for the sulfonated BCP at 50°C overnight.

19

2.4.6. Rheology

20 Rheology was performed on an Anton Paar rheometer equipped with a SER (Sentmanat 21 Elongational Rheometer) universal testing platform. The SER platform consisted of two 22 counter rotating drums stretching the sample until breaking point. The drums each had a 23 diameter of 10.3 mm. A rectangular section was collected from the membranes and positioned 24 on the drums. The films were stack to the drums at elevated temperature. The drums were set 25 to a rotating speed of 0.1 ^{s-1}, and the chosen rotational angle was 360°.

2.4.7. Ion Exchange Capacity

2	Ion Exchange Capacity (IEC) of the membranes were measured by titration method. A
3	dry piece of membrane (in H-form) was immersed in 50 mL of saturated NaCl solution under
4	stirring for 24 h. Solution was titrated with 0.1N NaOH solution to the equivalence point of
5	bromothymol blue indicator ($pH = 7$). The IEC was calculated according to the equation: [IEC
6	$(meq/g) = (V_{NaOH} \times C_{NaOH})/W_d]$, where W_d is the dry weight (mg) of the sample and V_{NaOH} and
7	C _{NaOH} are the volume (mL) and molar concentration of NaOH solution, respectively.

8

2.4.8. Water uptake measurement

9 Water uptake was determined by comparing the weight of the membrane in its dry state 10 and in its hydrated state. To do so, the membrane was weighted in dry state and immersed in 11 deionised water for 24h at room temperature. The water uptake was calculated using the 12 following formula:

13

Water uptake (%) = $\frac{w_{hydrated} - w_{dry}}{w_{dry}} \times 100$

14

2.4.9. Electrochemical Impedance Spectroscopy

The electric resistance of the membranes was determined via impedance spectroscopy 15 (IM6 Impedance measurement system, Zahner elektrik) in a Teflon cell with gold-plated copper 16 electrodes having the following electrode area: 0.25 cm². The impedance, where the phase angle 17 between current and voltage was zero, was taken as the (ohmic) ion-exchange membrane 18 resistance. The measurement was performed in 0.5 N H₂SO₄. The membrane was placed 19 between two Nafion[®] 117 membranes and pressed in a stack between the two electrodes at T =20 25 °C. By this method, the resistances at the interphase membrane/electrode are eliminated by 21 first measuring all three membranes, followed by measurement of the two Nafion[®] membranes 22 alone, and subtracting of the impedance of the Nafion[®] membranes from the impedance of all 23 24 three membranes.

3. Results and discussion

2

3.1. Synthesis and characterization of diblock and statistical copolymers

Poly(pentafluorostyrene)-*b*-poly(butyl acrylate) (PPFS-*b*-PBuA) diblock-copolymer (BCP) was previously synthetized by NMP controlled radical polymerization. To summarize, the BCP was synthetized by NMP using the commercially available alkoxyamine BlocBuilder® as an initiator and control agent. By varying the monomer to initiator ratio and adjusting the reaction times, we were able to synthesize diblock-copolymers BCPs with different molar compositions. BCPs morphologies such as hexagonally closed-packed cylinders (HCC) or lamellas (LAM) were obtained by BCP self-assembly as revealed by AFM and SAXS. [15]

10 It has been proven that favorable nano-structuration in the copolymer improves the 11 proton-conduction in the membrane. [17] For that reason, we aimed to prepare protonconducting membranes that self-organized into out-of-the-plane cylinders of PPFS in a PBuA 12 matrix, *i.e.* perforating nano-channels through the film. Indeed, a polymer structured in such a 13 way after sulfonation would result in a membrane that would dispose of sulfonated conductive 14 channels with diameter of few dozens of nanometers. In order to achieve this goal, PPFS_{0.33}-b-15 PBuA_{0.67} with a molar mass of 40 000 g/mol was used for the experiments. Its molar 16 composition and molar mass were calculated from ¹H NMR and SEC characterizations, and its 17 18 structure observed by AFM and SAXS (Figure 1). PPFS_{0.33}-*b*-PBuA_{0.67} reveals to be composed 19 of nano-domains of PPFS structured in hexagonally-closed-packed cylinders (HCC), with a pitch of 45 nm determined by SAXS. At the same time, PPFS_{0.33}-b-PBuA_{0.67} displayed two 20 21 glass transition temperatures at -40°C and one at 104°C corresponding to PBuA and PPFS T_g , respectively (Figure SI 1). 22

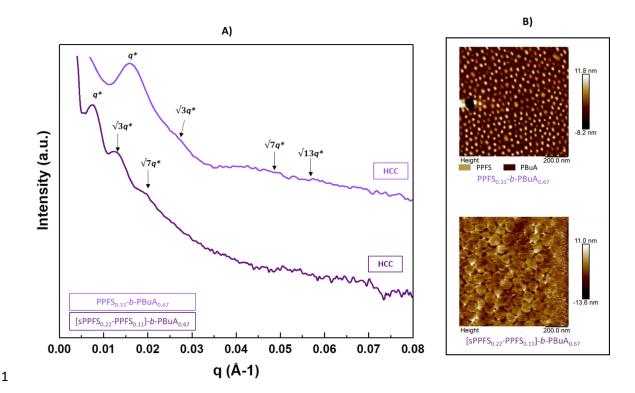


Figure 1. (A) SAXS patterns of (PPFS_{0.33}-*b*-PBuA_{0.67})_{40K} BCP before and after partial
sulfonation (DS = 68%, see Table 2); (B) Peak Force mode AFM height images showing
morphology transition before and after sulfonation of the BCP.

Statistical copolymers of PPFS/PBuA were synthesized by both NMP and free radical
polymerization (FRP). NMP was performed in solution in DMF using the alkoxyamine
BlocBuilder® as a control agent, and the FRP in emulsion using peroxodisulfate as the initiator.
The copolymers were characterized by ¹H NMR, SEC, and DSC.

9 On a typical ¹H NMR spectrum of PPFS/PBuA copolymers, the chemical shifts of the 10 backbone protons (-CH and -CH₂) are located between 1.8 and 2.9 ppm. Protons of PBuA side 11 chains (-CH₃ and -CH₂) are located between 1 and 1.8 ppm and -OCH₂ protons of the PBuA 12 side chain are located at 4 ppm (**Figure SI 2, Figure SI 3, Figure SI 4**). From the attribution 13 and integration of the proton signals, the molar composition of both PPFS and PBuA was 14 determined (**Table 1**). The statistical copolymer (PPFS_{0.87}-*stat*-PBuA_{0.13})_{19K} obtained by NMP 15 was composed of 87 mol% of PPFS in contrast to the 80 mol% of PPFS (PPFS_{0.80}-*stat*- PBuA_{0.20})_{140K} which were obtained by FRP. (PPFS_{0.87}-*stat*-PBuA_{0.13})_{19K} synthesized by NMP presents a dispersity \mathcal{P} of 1.16, whereas the one made by the FRP method \mathcal{P} = 15.2 (**Figure SI 5**). The glass transition temperature Tg of the copolymers was determined by DSC giving a Tgaround 64 and 89°C for the copolymers by NMP and FRP, respectively. The increase in Tgcould be explained by the high molar mass of the (PPFS_{0.80}-*stat*-PBuA_{0.20})_{140K} copolymer obtained by FRP method in emulsion process (**Table 1**).

Polymer (synthetic method)	[M]/[I]	Temp (°C)	Time (h)	M ^a (kg/mol)	M _w ^a (kg/mol)	Ъ	Molar %PPFS ^b (%)	Molar %PBuA ^b (%)	T _g ^c (°C)
PPFS _{0.33} - <i>b</i> -PBuA _{0.67} (NMP/ solution)	550*	115	22	40	76	1.88	33	67	-40/104
PPFS _{0.87} -stat-PMA _{0.13} (NMP / solution)	370	115	7	19	22	1.16	87	13	64
PPFS _{0.80} -stat-PBuA _{0.20} (FRP / emulsion)	230	90	6	140	2 000	15.2	80	20	89

Table 1. Summary of the experimental conditions and macromolecular characterizations of the PPFS/PBuA diblock and statistical copolymers.

* [BuA]/[PPFS macro-initiator]; ^a Determined by SEC by equivalent PS. ^b Determined by ¹H NMR (300 MHz, room temperature, CDCl₃). ^c Determined by

DSC.

3.2. Sulfonation by *para*-fluoro-thiol modification of the copolymers

Here, the *para*-fluoro-thiol modification was selected as an efficient soft substitution of *para*-fluorine atom in perfluorinated phenyl ring. The substitution was performed with a functional thiol, *i.e.* sodium-3-mecapto-1-propanesulfonate (SMPS) in a one-step synthesis in the presence of a base 1,8-Diazabicyclo[5.4.0]undec-7-ene (DBU). The high capability of the *para*-F of the perfluorinated phenyl ring to thiols has features of a click-reaction: quick, and at mild conditions (RT). Moreover, the versatility and the commercial availability of thiol compounds make them attractive for such reactions. [14]

Firstly, the kinetic of the para-fluoro-thiol modification with the sulfonate compound 9 10 was studied. To do so, the substitution reaction was performed on PPFS homopolymer and the reaction progress was controlled by ¹⁹F NMR. In fact, the reaction mixture which consisted of 11 12 PPFS homopolymer with a molar mass of 12 500 g/mol and dispersity *D* of 1.07, DMF, DBU (1.05 eq), and SMPS (1.1 eq) were introduced in an NMR tube and placed into the NMR rotor. 13 ¹⁹F NMR spectrum of the blend was recorded at room temperature over 24 hours (Figure 2). It 14 15 turned out that the full substitution of the para-F of PPFS by SMPS was obtained after only 3.5 hours of reaction. This experiment proved that in mild conditions, the para-fluoro-thiol 16 modification is very efficient and only few hours are needed for a full sulfonation. 17

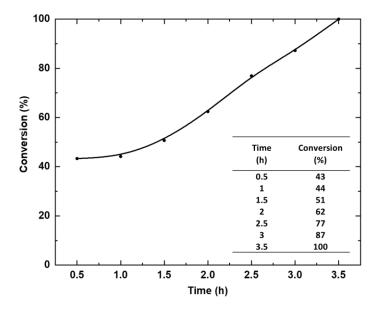


Figure 2. *Para*-fluoro-thiol modification of PPFS homopolymer by SMPS over time. The
 conversions were determined by ¹⁹F NMR.

Using the gathered information on the para-substitution with the sulfonate compound, 3 4 the copolymers were fully or partially sulfonated according to the molar ratios of PFS monomer units and SMPS (Figure 3 I). Even if the full conversion is reached at 3.5h, the reactions were 5 left for 24 or 48h to make sure that all the polymer reacted with the thiol moiety. Because of its 6 high molar mass, (PPFS_{0.80}-s-PBuA_{0.20})_{140K} synthesized by FRP did not dissolve in DMF at 7 room temperature. Therefore, the temperature was raised to 50°C and the reaction proceeded 8 for 24h. All the sulfonated copolymers were purified by dialysis in water. They were 9 characterized by ¹⁹F NMR and DSC (Table 2). 10

11

Table 2. Summary of the *para*-fluoro-thiol modification conditions and characterizations of the
 PPFS/PBuA diblock and statistical copolymers.

Polymer (synthesis method)	Thiol Sulfonate salt /PFS unit (eq)	Temp (°C)	Time (h)	DS ^a (%)	Т ^в (°С)
(PPFS _{0.33} -b-PBuA _{0.67}) _{40K}	≈ 0.70	25	24	68	- 42/60
(NMP / solution)	≈ 1	25	24	100	-40/15
(PPFS _{0.87} -s-PBuA _{0.13}) _{19K} (NMP / solution)	≈ 0.5	25	48	57	32
(PPFS _{0.80} - <i>s</i> -PBuA _{0.20}) _{140K} (FRP / emulsion)	≈ 1	50	24	100	61

^a Degree of sulfonation (DS) determined by ¹⁹F NMR. ^b Glass transition temperature (Tg) determined by DSC after
 sulfonation.

16

17 The ¹⁹F NMR spectra of the non-modified polymers displays 3 signals for the fluorine 18 at each position of the aromatic ring: $\delta 2F_{ortho}$ -143 ppm; $\delta 2F_{meta}$ -161 ppm; $\delta 1F_{para}$ -154 ppm 1 (Figure 3 II (a)). After full modification, there was no more fluorine in *para* position, and the 2 signal of fluorine in *meta* positions is up-field shifted due to the presence of the sulphur in *para* 3 position ($\delta 2F_{ortho} = -141$ ppm: $\delta 2F_{meta} = -134$ ppm) (Figure 3 II (c)). The ¹⁹F NMR spectra of 4 the partially fluorinated copolymer displays the signals of all the fluorine of both the initial 5 copolymer and the sulfonated one (Figure 3 II (b)).

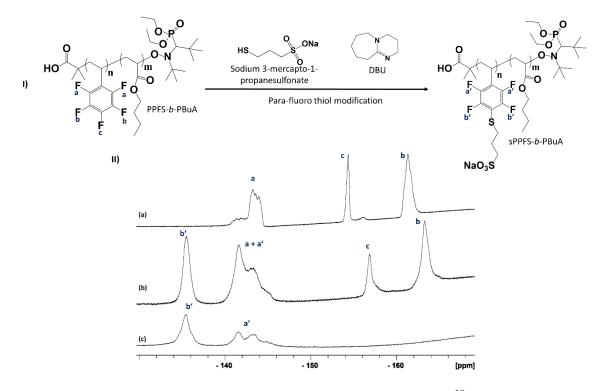


Figure 3. (I) Sulfonation reaction of PPFS-*b*-PBuA with SMPS. (II) ¹⁹F NMR spectra of (a)
(PPFS_{0.33}-*b*-PBuA_{0.67})_{40K} in CDCl₃, (b) Partially sulfonated (PPFS_{0.33}-*b*-PBuA_{0.67})_{40K} in
DMSO-d₆, DS = 68% and (c) Fully sulfonated (PPFS_{0.33}-*b*-PBuA_{0.67})_{40K} in DMSO-d₆, DS =
100%.

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6

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3.3. Thermal properties of the diblock-copolymers

The diblock-copolymer was characterized by DSC before and after full and partial sulfonation (**Table 2**). A decrease in Tg is observed after sulfonation. Indeed, for the BCPs, the glass transition temperature of the sulfonated PPFS (sPPFS) moiety decreased from 100°C to 60° C (**Figure 4**). It is worth noting that introducing a sulfonic group in the polymer chain has been reported in the literature to increase of the T_g of the polymer. [18, 19] This increase has been attributed to the decrease of flexibility introduced in the chain by adding -SO₃H groups, which is increasing the number of interacting species (e.g. h-bonding, ionic interactions). However, the compound used herein for sulfonation (sodium-3-mercapto-1-propanesulfonate, SMPS) presents a sulfonic moiety linked to a flexible alkane chain. The use of a short spacer (-C₃H₆-) between the backbone and the sulfonic acid functional group introduces some mobility to the polymer, and hence contributes to the decrease of the T_g .

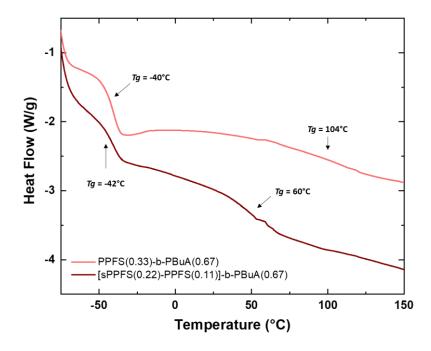




Figure 4. DSC thermograms of (PPFS_{0.33}-*b*-PBuA_{0.67})_{40K} and partially sulfonated (PPFS_{0.33}-*b*-PBuA_{0.67})_{40K} (DS = 68%) BCPs showing the glass transition temperatures conservation for PBuA at -40°C and evolution of the PPFS ones from 104 to 60°C.

Although it is clearly proven that the sulfonation of PPFS with SMPS is possible under mild conditions for both the homopolymer and the diblock copolymers. The fully sulfonated (PPFS_{0.33}-*b*-PBuA_{0.67})_{40K} PPFS block displayed a Tg lower than the ambient temperature (Tg =15 15°C). This drastic decrease from the original Tg of PPFS (Tg = 104°C) is not ideal for membrane purposes. For that reason, the partially sulfonated BCP (Tg = 60°C) was used for further experiments.

2

3.4. Morphological studies of the sulfonated diblock-copolymer

3 As stated previously, having an organised sulfonated material was proven to be beneficial for the membrane conductivity. Using amphiphilic diblock-copolymers as membrane 4 materials have increased the transport kinetics of protons. [11] Thus, continuous nano-domains 5 of sPPFS through the membrane should provide an efficient transfer of protons from one side 6 7 of the membrane to the other, *i.e.* nano-channels. In a previous study, it was proven both by AFM and SAXS that (PPFS_{0.33}-*b*-PBuA_{0.67})_{40K} BCP displayed an HCC structuration of PPFS 8 nano-domains in a PBuA matrix. [15] After sulfonation, the morphology of the partially 9 10 sulfonated BCP was studied by AFM and SAXS (Figure 1). For this purpose, polymers were 11 dissolved in DMSO (2 wt%) and drop casted on silicon wafer for AFM characterization and on Kapton film for the SAXS experiment. The films were then annealed in oven at 50°C overnight. 12 AFM images showed an increase in size of nano-domains from 45 nm (PPFS) to 96 nm 13 (sPPFS) after sulfonation. This may be due to a volume increase of the PPFS block caused by 14

the addition of the sodium-3-mecapto-1-propanesulfonate moieties ($M_{PFS unit} = 194.1$ g/mol; 15 $M_{sPPFS unit} = 351.98 \text{ g/mol}$). Indeed, the morphological features of the self-assembled BCP are 16 dictated by the volume fraction and specific chain/segment interactions of both blocks in the 17 18 BCP among other factors. The SAXS measurements on the annealed film revealed an HCC structuration of the BCP after sulfonation, with a first order peak at $q^* = 7.5 \ 10^{-2} \ nm^{-1}$ and a 19 cylinder-to-cylinder distance of 96 nm (d = $4\pi / \sqrt{3}q^*$). The following peaks at $\sqrt{3}q^*$ and $\sqrt{7}q^*$ 20 are representative of the HCC structure (Figure 1). From those results, we can assume that the 21 22 sulfonated BCP is able to self-assemble with nano-domains of out-of-the-plane cylinders of sPPFS in a PBuA matrix. 23

24 **3.5.** Membrane elaboration and properties

Membranes were prepared using the sulfonated copolymers and DMSO as a solvent.
 The challenge here is to define the conditions for achieving mechanically stable membranes.
 The choice of solvent was made considering the solubility of the sulfonated copolymers and its
 evaporation rate (*bp* _{DMSO} = 189°C).

5

3.5.1. Membrane elaboration process without crosslinking

DMSO solutions (10 wt%, and 2wt% in the case of (PPFS_{0.80}-*s*-PBuA_{0.20})_{140K}) of the
fully or partially sulfonated copolymers were prepared. (PPFS_{0.80}-*s*-PBuA_{0.20})_{140K} made by FRP
in emulsion was used at 2 wt% solution due to its high molar mass. For all the copolymers, the
solutions were stirred until complete solubilization of the copolymers. They were then casted
in a silicon mold and placed in the convection oven at 80°C for 2 hours and then at 120°C
overnight.

The partially sulfonated (sPPFS_{0.33}-*b*-PBuA_{0.67})_{40K} BCP resulted in a very sticky membrane and was therefore difficult to unmold without tearing the membrane apart (**Figure 5** (a)). The sulfonated statistical copolymers by NMP and FRP in emulsion, (PPFS_{0.87}-*s*-PBuA_{0.13})_{19K} and (PPFS_{0.80}-*s*-PBuA_{0.20})_{140K} respectively, resulted in free-standing membranes (**Figure 5 (b) & (c)**). However, all the membranes swelled a lot and then solubilize when immersed in water, which is an issue for PEMWE applications (**Figure 5 d**).

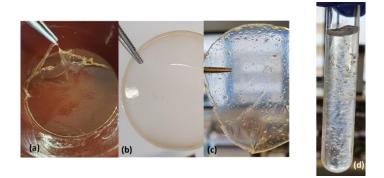


Figure 5. Pristine membranes from sulfonated (PPFS_{0.33}-*b*-PBuA_{0.67})_{40K} (a); (PPFS_{0.87}-*s*PBuA_{0.13})_{19K} (b); (PPFS_{0.80}-*s*-PBuA_{0.20})_{140K} (c); Swollen sulfonated (PPFS_{0.87}-*s*-PBuA_{0.13})_{19K}
membrane in water (d).

1 Crosslinking reactions were foreseen in order to enhance the mechanical properties of 2 the membranes and to decrease their swelling during subsequent use. Two different types of *in*-3 situ crosslinking were investigated. Either covalent crosslinking was performed via para-4 fluoro-thiol modification on the PPFS units using the dithiol 2,2-(ethylenedioxy)diethanethiol, or ionic crosslinking by mixing the sulfonated anionic copolymers with polybenzimidazole 5 6 (PBI-OO). [16] Preliminary tests using the (PPFS_{0.87}-s-PBuA_{0.13})_{19K} with a degree of 7 sulfonation DS = 57%, *i.e.* ([sPPFS_{0.49}-PPFS_{0.38}]-s-PBuA_{0.13}) were performed to optimise the amount of crosslinker. In fact, a subtle balance must be found to enhance the mechanical 8 properties and reduce the swelling capacity of the membrane. 9

10

3.5.2. Covalent crosslinking

11 To crosslink the PPFS/PBuA copolymers, *para*-fluoro-thiol modification was 12 performed as it has already proven to be an efficient reaction process for the sulfonation of the 13 copolymers. A crosslinker, 2,2-(ethylenedioxy)diethanethiol with two reactive functional thiol 14 groups was introduced to allow the creation of bridges between the polymer chains [20] using 15 DBU in DMSO at room temperature (**Figure 6 A**).

Different compositions were tested by calculating a molar ratio [2,2-(ethylenedioxy)diethanethiol] / [PFS units] of 3, 6 and 12 mol% with a polymer content of 10 wt% in DMSO. The crosslinked membranes were then characterized by DSC and elongational rheology. From the DSC thermograms, we notice a slight increase of Tg with the increase of the mol% of added crosslinker (**Figure 6 B**). Indeed, as the mol% of crosslinker increases, the more crosslinking occurs and the more energy the polymer needs to reach the rubbery state.

Elongational rheology experiments were performed on the covalently crosslinked membranes. To do so, a rectangular piece of the membrane was placed at 100° C on two counterrotating drums at 0.1 s⁻¹ at a 360° angle rotation. Temperature was applied for the film to stick to the drums (**Figure SI 6**). [21, 22]

When looking at the rheology curves of all the samples, we noticed that the membranes without added covalent crosslinker and with 3 mol% of added covalent crosslinker behaved the same way to the stress applied. Indeed, the increase of viscosity is followed by a decrease of the extensional viscosity associated to the rupture of the film (**Figure 6 C**). On the contrary, an upward deviation of the viscosity curves is observed for the copolymer with 6 mol% of added covalent crosslinker, this deviation is more noticeable with 12 mol%. This behaviour is called strain-hardening and is characteristic of the occurrence of a chemical crosslinking. [22, 23]

In fact, when the polymer is crosslinked, there is a creation of chemical intermolecular 8 bonds between the polymer chains. This results in the creation of polymer nodes and in the 9 10 change of the polymer's properties. Due to the presence of those nodes, the polymers' viscosity 11 increases until rupture of the chains when applying a strain to the material. From the rheology results, we notice that the covalent crosslinking of sulfonated (PPFS_{0.87}-s-PBuA_{0.13})_{19K} was 12 13 effective at 6 and 12 mol% of added covalent crosslinker. There is a correlation between the DSC and rheology results. They both show that to covalently crosslink the copolymers 14 15 efficiently, the amount of 2,2-(ethylenedioxy)diethanethiol to be added to the mixture should be above 12 mol%. 16

17

3.5.3. Ionic crosslinking.

Similarly, ionic crosslinking was performed on partially sulfonated (PPFS_{0.87}-*s*-PBuA_{0.13})_{19K}. To perform ionic crosslinking, one needs ionically charged crosslinker and polymer to create ion-pair interactions between them. Polybenzimidazole (PBI-OO) was used as a polymer base (**Figure 6 D**). It presents good thermal and mechanical stabilities, with an initial weight loss observed by TGA at temperatures above 600°C. [24]

Different PBI-OO crosslinking weight ratios were tested (2, 4 and 8 wt%). The membranes were made by solubilization in DMSO with a copolymer content of 10 wt%. The final dried membranes were immersed into an acid solution to promote the ionic crosslinking

interactions. The *Tg* of the membrane was increased from 32°C to 82°C at the highest wt% of
added crosslinker (8 wt%) (Figure 6 E). An influence of the crosslinking with PBI-OO on the *Tg* is noticeable from 2 wt% of added crosslinker with a *Tg* increasing from 32 to 77°C.

The rheology curves displayed a steady increase of the extensional viscosity of all the samples until rupture to strain regardless of the wt% of added ionic crosslinker (**Figure 6 F**). This observation suggests the occurrence of strain-hardening of the membranes as it was the case for the covalent crosslinking. This behaviour occurs regardless of the added amounts of ionic crosslinker. In this sense, only 2 wt% of PBI-OO are necessary to ionically crosslink the partially sulfonated (PPFS_{0.87}-*s*-PBuA_{0.13})_{19K} copolymer.

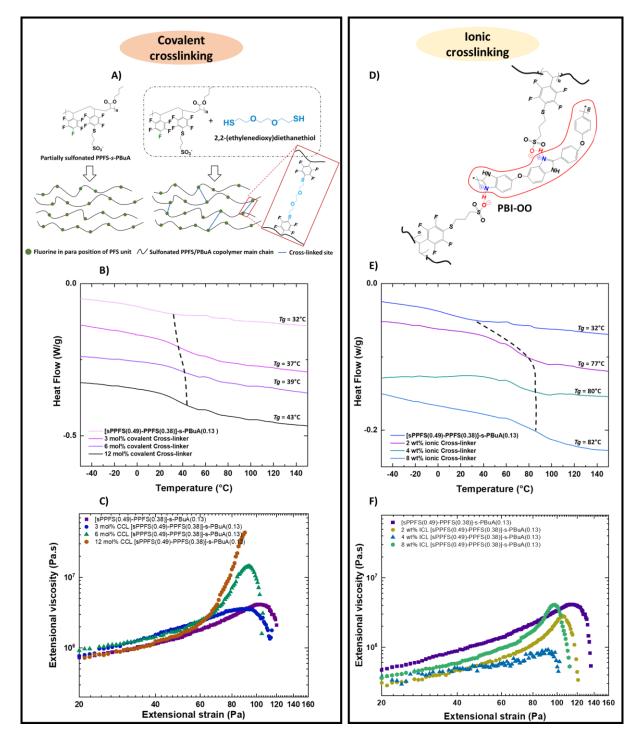


Figure 6. (A) Molecular structures of partially sulfonated PPFS-*s*-PBuA membrane and its
crosslinked homologue with 2,2-(ethylenedioxy)diethanethiol. (B) DSC thermograms of
sulfonated (PPFS_{0.87}-*s*-PBuA_{0.13})_{19K} membrane and the membrane with added covalent
crosslinkers. (C) Extensional viscosity *versus* extensional strain at 100°C of partially sulfonated
(PPFS_{0.87}-*s*-PBuA_{0.13})_{19K} ([sPPFS_{0.49}-PPFS_{0.38}]-*s*-PBuA_{0.13}) membrane with 0, 2, 6 & 12 mol%
of 2,2-(ethylenedioxy)diethanethiol as covalent crosslinker (CCL). (D) Representation of the

crosslinked site of the copolymer with PBI-OO. (E) DSC graphs of sulfonated (PPFS_{0.87}-s PBuA_{0.13})_{19K} membrane and the membrane with added ionic crosslinkers. (F) Extensional
 viscosity *versus* strain of partially sulfonated (PPFS_{0.87}-s-PBuA_{0.13})_{19K} ([sPPFS_{0.49}-PPFS_{0.38}]-s PBuA_{0.13}) with added of 0, 2, 4 & 8 wt% of PBI-OO ionic crosslinker (ICL).

5

3.6. Water uptake, Ion Exchange capacity and conductivity of the membranes

6

3.6.1. Water uptake

7 Beside the proton-conductivity and ion exchange capacity, water uptake is a critical factor in determining the performance of a membrane. Indeed, the proton-conductivity is 8 dictated by the water content and diffusion in the membrane. Nevertheless, too much absorbed 9 10 water can negatively impact the mechanical properties of the membranes leading to a loss of their mechanical integrity. In fact, the water uptake parameter is dependent on the degree of 11 sulfonation of the polymer as the presence of too many ion groups (IEC > 2-2.5 meq/g) causes 12 an extreme swelling of the membranes. Water will act as a plasticizer and lower the Tg of the 13 membranes. [25] Water uptake of the crosslinked partially sulfonated (PPFS_{0.87}-s-PBuA_{0.13})_{19K} 14 15 membranes was determined by comparing the weights of the dry and hydrated membranes. 16 Following the detailed procedure in the experimental section, crosslinked membranes were placed in a vial containing deionised water for 24 hours (Figure SI 7 I & II). As already 17 18 mentioned in the previous section, non-crosslinked membranes of PPFS/PBuA were excessively swollen and were disrupted after 24 hours in water. Covalently crosslinked 19 membranes having 3 and 6 mol% crosslinker behaved the same way as the pristine membranes. 20 They swelled a lot and then were disrupted in water which render the water uptake 21 22 determination impossible. In the case of 12 mol% of added crosslinker, the membranes were 23 very swollen, with a water uptake exceeding 1000 wt%, and a hydration number of 563, they 24 were losing their mechanical integrity. On the other hand, the ionically crosslinked membranes were all stable in water with water uptake values around 45wt%, and hydration number of 23-25

- 25, (Table 3) comparable to the Nafion[®]117 ones with a water uptake of ≈ 30wt% and a
 hydration number of 18. [26]
- 3 Table 3. Water uptake values of crosslinked partially sulfonated ([sPPFS_{0.49}-PPFS_{0.38}]-s-
- 4 $PBuA_{0.13})_{19K}$.

Type of crosslinking	Crosslinker (%)	Water uptake (wt%)	λ* [H2O/SO3H]
	3 mol%	-	-
CCL	6 mol%	-	-
	12 mol%	1076	563
	2 wt%	44	23
ICL	4 wt%	48	25.2
	8 wt%	45	23.6

5 **Hydration number: number of water molecules per sulfonic acid functional group,* $\lambda = Water uptake / (IEC_{exp} \times$

6 $100 \times MW_{water}$ [27]

All the copolymers ionically crosslinked with PBI-OO gave a similar water uptake 7 around 45 wt%. The covalent crosslinking reaction of the partially sulfonated ([sPPFS_{0.49}-8 9 $PPFS_{0,38}$]-s-PBuA_{0,13})_{19K} copolymer was successfully demonstrated by rheology. However, the 10 water uptake of these membranes was above 1000%, which is more than 30 times higher than Nafion[®]'s. On top of this, the covalently crosslinked membranes appeared to be too fragile as 11 12 PEM for application in water electrolysis. On the contrary, ionic crosslinking with the PBI-OO performed better in terms of mechanical properties and stability in water, regardless of the 13 added PBI-OO amounts. For that reason, ionic crosslinking by blending the copolymers with 14 PBI-OO was selected as the most suitable crosslinking technique to finally tailor the 15 16 membranes. As the percentage of added ionic crosslinker didn't have severe impact on the properties of the membrane (2, 4 or 8 wt%), the chosen amount was 2 wt%. Indeed, using the 17 lowest amount of crosslinker possible will allow to have more anionic groups available for the 18

proton conduction. All the following characterizations were performed on the PBI-OO (2wt%)
 crosslinked sulfonated membranes.

3

3.6.2. Proton conductivity

Factors influencing the conductivity are mainly the morphology (ion-channel 4 structuring) of the membrane, the water uptake (content of water), and the degree of sulfonation 5 6 (DS) of the polymers characterized by the IEC (Figure SI 8). ([sPPFS_{0.49}-PPFS_{0.38}]-s- $PBuA_{0.13})_{19K}$ showed IEC = 1.06 meq/g, higher than the reference that we are using Nafion[®]117 7 (IEC = 0.93 meq/g) (Table 4). A similar IEC was obtained for the other two copolymers 8 9 (sPPFS_{0.80}-s-PBuA_{0.20})_{140K} and ([sPPFS_{0.22}-PPFS_{0.11}]-b-PBuA_{0.67})_{40K}, showing 0.3 meq/g and 10 0.35 meq/g, respectively. The lower IEC of the sulfonated ([$sPPFS_{0.22}$ -PPFS_{0.11}]-b-PBuA_{0.67})_{40K} 11 is explained by the low amounts of sPPFS that is 3 times less than ([sPPFS_{0.49}-PPFS_{0.38}]-s-PBuA_{0.13})_{19K}. The low IEC of sulfonated (sPPFS_{0.80}-s-PBuA_{0.20})_{140K} could be linked to high 12 13 molar mass of the polymer making it difficult to access the sulfonated groups in the bulk of the 2wt% crosslinked membrane during the 24h at room temperature. 14

The conductivity of the membranes was determined by Electrochemical Impedance 15 Spectroscopy (EIS). The membrane made with the BCP ([$sPPFS_{0.22}$ -PPFS_{0.11}]-b-PBuA_{0.67})_{40K}, 16 gave the best proton-conductivity from all studied membranes ($\sigma = 179 \text{ mS/cm}$) (Table 4). The 17 18 membrane made with ([sPPFS_{0.49}-PPFS_{0.38}]-s-PBuA_{0.13})_{19K} had a conductivity of 94 mS/cm and $(sPPFS_{0.80}-s-PBuA_{0.20})_{140K}$ had the lowest conductivity of all three membranes, $\sigma = 16$ mS/cm. 19 The BCP was expected to conduct the best due to its higher IEC value, even if it has the lowest 20 21 amount of sPPFS (22 mol%). This could be explained by the influence of the morphology of the diblock-copolymer and then its self-assembly behaviour on the conductive performances of 22 the materials. The low conductivity value of sulfonated (sPPFS_{0.80}-s-PBuA_{0.20})_{140K} compared 23 to the other membranes could not be explained at this stage, and further work is needed to 24 improve the membrane formulation. Compared to the conductivity of the reference Nafion[®]117 25

1 with $\sigma = 12$ mS/cm, we were able to achieve a similar conductivity for (sPPFS_{0.80}-s-2 PBuA_{0.20})_{140K} and greater conductivities for ([sPPFS_{0.49}-PPFS_{0.38}]-s-PBuA_{0.13})_{19K} and 3 ([sPPFS_{0.22}-PPFS_{0.11}]-b-PBuA_{0.67})_{40K} using the PPFS/PBuA copolymer system.

4

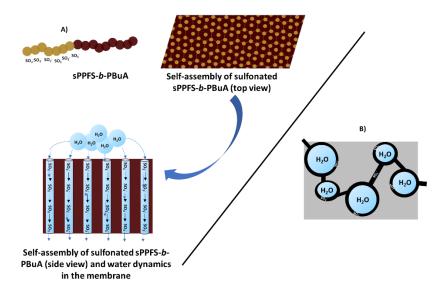
5 Table 4. IEC and conductivity of the sulfonated PPFS/PBuA crosslinked proton conductive

6 membranes.

Polymer	DS (%)	sPPFS (mol%)	IEC Theoretical (meq/g)	IEC Experimental (meq/g)	Membrane thickness (µm)	Conductivity (mS/cm)
(PPFS _{0.33} - <i>b</i> -PBuA _{0.67}) _{40K} (NMP / solution)	68	22	0.66	0.35	16	179
(PPFS _{0.87} -s-PBuA _{0.13}) _{19K} (NMP / solution)	57	49	2.15	1.06	86	94
(PPFS _{0.80} - <i>s</i> -PBuA _{0.20}) _{140K} (FRP / Emulsion)	100	80	2.76	0.3	6	16

7

These results reveal the importance of the material nano-structuration in the proton 8 9 conduction. Indeed, with sulfonated (PPFS_{0.33}-b-PBuA_{0.67})_{40K}, AFM analysis demonstrated the 10 formation of out-of-the-plane cylinders with a diameter of 100 nm. If such nanostructures are percolating across the membrane, water will be attracted and conducted to the hydrophilic 11 sPPFS nano-domains structured in HCC. The protons will follow the water dynamic that in our 12 case consists of following a straight path from one end of the membrane to the other, improving 13 the overall transfer of protons compared to a random organization of the material (Scheme 2). 14 [28] 15



Scheme 2. Representation of sPPFS-*b*-PbuA self-assembled at the nanometre scale in
Hexagonally Compacted Cylinders (HCC) of sPPFS in a PBuA matrix, top view and side view
with the representation of water dynamics (A); Representation of the cluster network occurring
in Nafion[®] for the proton-conduction (B).

7

1

4. Conclusion

The influence of the microstructure of PPFS/PBuA copolymers for proton-conducting 8 membrane for PEMWE applications was investigated. For this purpose, a diblock-copolymer 9 self-assembled in HCC structure was synthetized by NMP controlled radical polymerization. 10 In addition, statistical copolymers of PPFS/PBuA were synthetized in two ways: (i) NMP in 11 12 solution (DMF) and (ii) free radical polymerization in emulsion. The latter method resulted in an aqueous formulation with a higher molar mass copolymer. The copolymers were then fully 13 or partially sulfonated by the efficient technique of soft para-fluoro-thiol modification using 14 sodium-3-mecapto-1-propanesulfonate according to a click-reaction. Partial sulfonation was 15 carried out to achieve a high IEC and to produce water insoluble polymers and preserve some 16 hydrophobicity. Full sulfonation was performed on the copolymer with the higher molar mass, 17 as it is the most mechanically stable. In addition, the membranes were ionically crosslinked 18 using at least 2 wt% of PBI-OO. In this way, stable films were prepared, highlighting high IEC 19

1 = 1.06 meq/g and conductivity σ = 179 mS/cm. The ionic crosslinking improved the mechanical 2 stability of the membranes in water and reduced the water uptake to about 45%. The 3 conductivity of the membranes was measured by EIS in 0.5N H₂SO₄, with BCP showing the 4 best conductivity with σ = 179 mS/cm, which is more than 10 times higher than the reference 5 Nafion[®] 117.

6 The use of amphiphilic diblock-copolymers modified by an elegant *para*-fluoro-thiol 7 reaction under mild conditions, allowing self-assembly in 100 nm diameter *out-of-the-plane* 8 cylinders, paves the way to design efficient proton-conducting nano-channels across the 9 membranes. This new concept offers the opportunity to rethink the Nafion[®] paradigm for proton 10 transport and water dynamic in polymeric membrane but also be transposed to other thiol 11 functional molecules for applied energy materials.

12

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21

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1	Supporting information
2	Elegant para-fluoro-thiol clicked diblock-copolymer self-assembly: Paving
3	the way towards a new paradigm for proton-conductive membranes
4	
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16	
17	This supporting information contains
18	-Total number of pages: 5 pages
19	-Total number of figures: 8 figures
20	¹ H NMR, SEC, and DSC of the copolymers
21	
22	

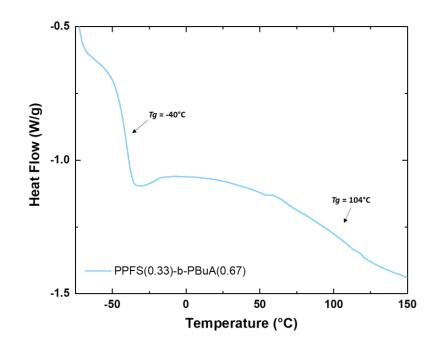


Figure SI 1. DSC of (PPFS_{0.33}-*b*-PBuA_{0.67})_{40K} diblock-copolymer.

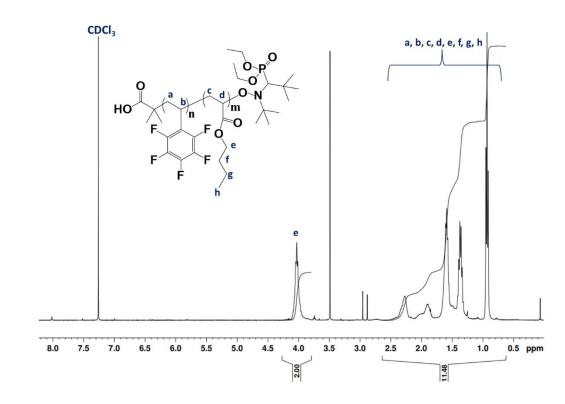


Figure SI 2. Structure and ¹H NMR spectrum (300 MHz, room temperature, CDCl₃) of
(PPFS_{0.33}-*b*-PBuA_{0.67})_{40K} synthetized by NMP controlled radical polymerization. The spectrum
shows the absence of residual monomer.

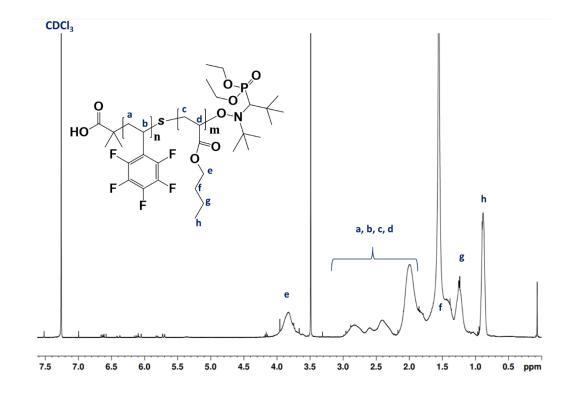


Figure SI 3. Structure and ¹H NMR spectrum (300 MHz, room temperature, CDCl₃) of
(PPFS_{0.87}-*s*-PBuA_{0.13})_{19K} synthetized by NMP controlled radical polymerization. The spectrum
shows the absence of residual monomer.

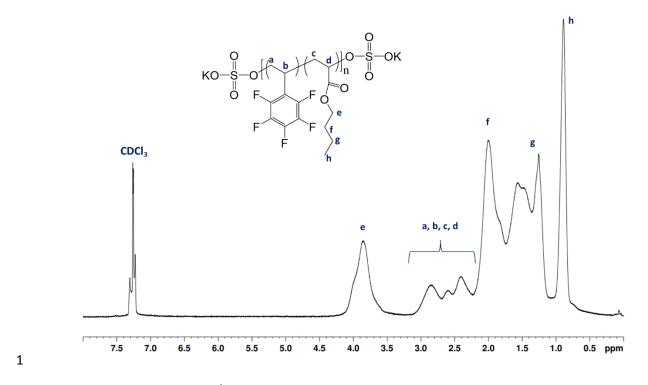


Figure SI 4. Structure and ¹H NMR spectrum (300 MHz, room temperature, CDCl₃) of purified
(PPFS_{0.80}-*s*-PBuA_{0.20})_{140K} synthetized by free radical polymerization in emulsion. The spectrum
shows the absence of residual monomer.

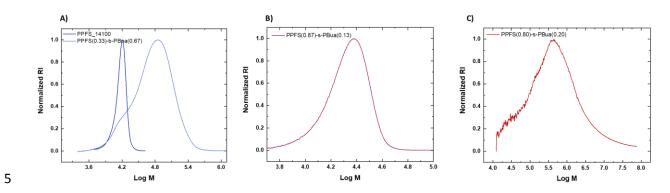
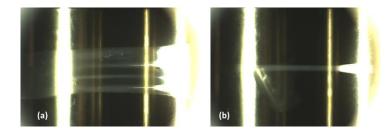
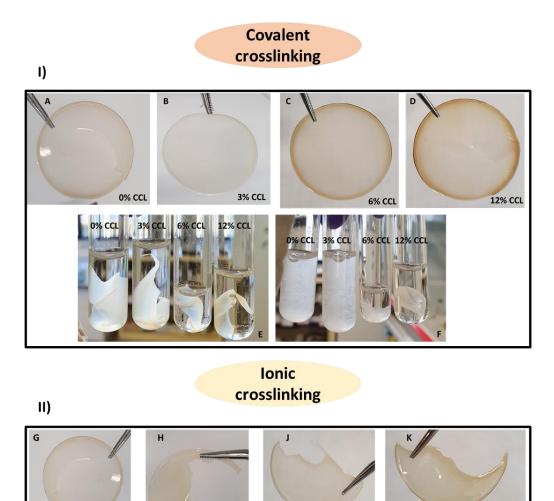


Figure SI 5. SEC chromatograms of macro-initiator (PPFS₁₄₁₀₀) (Mn = 14 100 g/mol, D = 1.07)
and (PPFS_{0.33}-b-PBuA_{0.67})_{40K} (Mn = 40 100 g/mol, D = 1.88) chain extension from PPFS₁₄₁₀₀
(A); (PPFS_{0.87}-s-PBuA_{0.13})_{19K} (Mn = 19 100 g/mol, D = 1.16) (B); (PPFS_{0.80}-s-PBuA_{0.20})_{140K}
(Mn = 140 200 g/mol, D = 15.2) (C).



2 Figure SI 6. Film on the setup before test (a) and just before rupture (b).





1

4 Figure SI 7. (I) Membranes of (A) partially sulfonated (PPFS_{0.87}-s-PBuA_{0.13})_{19K} ([sPPFS_{0.49}-

2% ICL

4% ICL

0% ICL

8% ICL

5 PPFS_{0.38}]-*s*-PBuA_{0.13}) with 0 mol% of added covalent crosslinker (CCL);

L

- 1 (B) ($[sPPFS_{0.49}$ -PPFS_{0.38}]-s-PBuA_{0.13}) with 3 mol% of added CCL;
- 2 (C) ($[sPPFS_{0.49}-PPFS_{0.38}]$ -s-PBuA_{0.13}) with 6 mol% of added CCL;
- 3 (D) ($[sPPFS_{0.49}-PPFS_{0.38}]$ -s-PBuA_{0.13}) with 12 mol% of added CCL;
- 4 Behaviour of the membranes in deionised water (E) at t = 0h and (F) at t = 24h
- 5 (II) Membranes of (G) partially sulfonated (PPFS_{0.87}-s-PBuA_{0.13})_{19K} ([sPPFS_{0.49}-PPFS_{0.38}]-s-
- 6 PBuA_{0.13}) with 0 mol% of added ionic crosslinker (ICL);
- 7 (H) ($[sPPFS_{0.49}$ -PPFS_{0.38}]-s-PBuA_{0.13}) with 2 wt% of added ICL;
- 8 (J) ($[sPPFS_{0.49}-PPFS_{0.38}]$ -s-PBuA_{0.13}) with 4 wt% of added ICL;
- 9 (K) ($[sPPFS_{0.49}-PPFS_{0.38}]$ -s-PBuA_{0.13}) with 8 mol% of added ICL;
- 10 (L) Behaviour of the membranes in deionised water at t = 24h.
- 11
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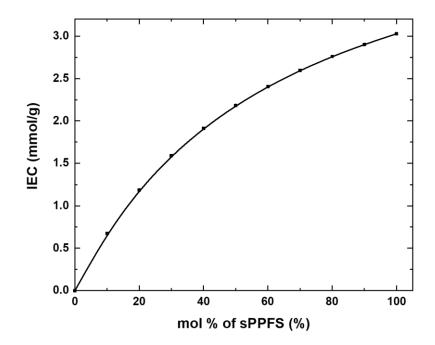


Figure SI 8. Theoretical IEC as function of the molar composition of sPPFS for a PPFS/PBuA
copolymer system.