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MODELLING OF PYROLYSIS IN A HIGH CAPACITY THERMO BALANCE

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This paper deals with the two dimensional modelling of transient pyrolysis of biomass in a fixed bed. The model which is developed mainly relies on the theory of volume averaging. This model includes heat and mass transfer and pyrolysis reaction. It allows the prediction of temperature, moisture content organic material content, and char content, as well as the prediction of internal evolution of the composition of the gas held and released from the sample under investigation.

This model is used in order to describe pine wood pyrolysis taking place in a macro thermobalance which is also presented in the paper. Comparison of the numerical results with the experimental ones, in terms of mass loss of the sample, shows good agreement and validates the model. A deeper analysis of the results allows a better understanding of the processes involved in the thermal degradation.

Keywords: modelling, pyrolysis, porous media, high capacity thermobalance

INTRODUCTION

In the frame of the renewal of our energy mix, there is evidence on the fact that biomass is liable to play a major role in the future. Biomass (composed of several compounds) should be either burnt to provide heat, pyrolysed to provide liquid, gas and/or solid fuel, or gasified to produce gas.^[1,2] However, both of them involve a pyrolysis step (in combustion process, there is a preliminary pyrolysis step where the fresh biomass is converted to volatiles and char which are further oxidized by homogeneous and heterogeneous reactions respectively) and this step is at the heart of biomass conversion.

This solid thermal degradation in the absence of oxidizing agent, results in the production of a huge number of chemical compounds which are often lumped into three groups: a permanent gas, a gas condensed at ambient temperature (tars) and a solid residue (char).^[3,4] The yield of each of these groups is highly dependent on temperature and heating rate.^[3,5-7] Processes are often separated into flash pyrolysis (high or very high heating rate and temperature above 550 °C) and slow pyrolysis (heating rate of few tens of °C/min at temperature lower than 500 °C).

For both processes, there is a huge work that has been done in order to determine the products of the operation (in terms of permanent gas and tar composition) as well as the associated kinetics.^[8-18]

The present work focusses on this slow pyrolysis. Indeed, as it will be shown, heating rate is about 10 °C/min while the temperature at which the sample is raised is lower than 300 °C. For this kind of conditions, it is well known that pyrolysis of biomass mainly leads to char and to a lower extent, to tars and non-condensable gases.^[1-3,19-20] In this work, a mathematical model is developed in order to get insights on the slow pyrolysis of biomass in a fixed bed. This model is based on the volume averaging theory^[21] which allows translating the heterogeneous medium under investigation into a continuous one. In the present version of this work, this model is used assuming a three parallel reactions mechanism for pyrolysis. The results of the model are compared with experimental data obtained in a high capacity thermobalance which is presented in the first part of the paper. Then, the

mathematical model is derived and followed by a presentation of the obtained results.

EXPERIMENTAL SETUP

The device under study is depicted in Figure 1. Conceptually, it is equivalent to a commercial thermobalance, but it can accept a load of up to 1 kg of biomass, depending upon its density. Basically, the device is firstly composed of a furnace (capacity 75l) that can raise the temperature of its content up to 850 °C. This commercial furnace has been made airtight in order to avoid leakages of volatile matter produced during pyrolysis, and in order to quantify this production. The pressure inside the device is limited to 150 kPa (abs) and it is fixed by the pressure drop inside the tubes and the filter that connect the exhaust of the furnace to the atmosphere. A basket (Bk 101) is placed within the furnace which receives the load to be pyrolysed. This basket is cylindrical in shape, with an internal diameter of 15 cm and a height of 10 cm. The lateral walls of this basket are made of stainless steel while its bottom is a made of a grid with a square arrangement (each square has a size of 2.5 mm). This grid allows the nitrogen entering the furnace to flow inside the basket, within the sample to be pyrolysed itself. The basket is supported by a balance (Wg 101) placed outside of the furnace in a tight box, cooled by a nitrogen flow which in turn enters the furnace through the legs of the basket that establish the mechanical connection between it and the balance. This balance allows the recording of the mass of the sample held within the basket during the experiment. The furnace itself is also fed with a nitrogen flow in order to drag the product of pyrolysis outside of the furnace. The overall flow rate of nitrogen entering the device is

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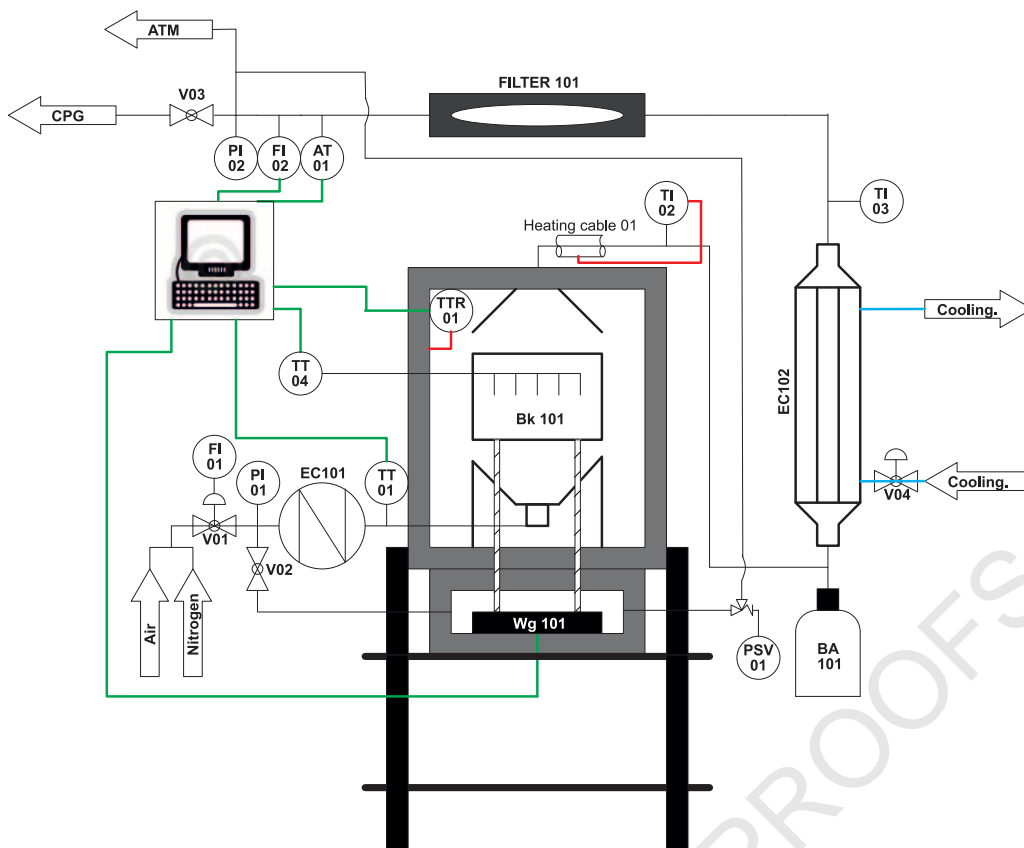


Figure 1. Scheme of the device under investigation.

quantified thanks to flowmeter FI 01 and controlled thanks to valve V01. Heater EC101 allows a potential heating of this nitrogen up to 750 °C. The gas leaving the furnace (composed of the incoming nitrogen and the products of pyrolysis) leaves the furnace in a pipe (heated to 250 °C thanks to an electrical heating cable) and then it enters a condenser (EC102) where tars are condensed and collected in receptacle BA 101. After the condensing stage, the resulting gas is routed towards a filter (Filter 101 filled with cotton) where aerosols are separated from the gas and collected. Finally, the gas is analyzed (gaseous chromatography) and its flow rate is quantified (FI02). Thermocouple TTR01, located on the roof of the furnace, is used to measure and control the temperature inside the furnace, while the thermocouples TT01, TI02, TI03 and TT04 allow a

monitoring of the values of temperature at different positions in the overall device. Figure 2 shows two photos of the overall equipment. More details about this device can be found in.^[27]

MATHEMATICAL MODEL

Because of the important size of the sample (15 cm diameter, and 10 cm high), this one should not be considered as homogeneous while the pyrolysis process takes place. Indeed, because heat and mass transfer within the sample strongly influence the rate at which the initial biomass is firstly dried and then pyrolysed these last “reactions” phenomena should not be considered as processing at the same rate at each location in the sample. This is the reason

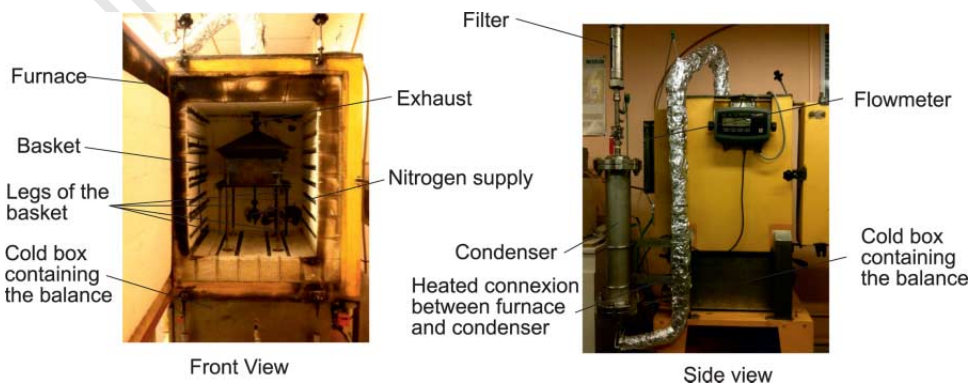


Figure 2. Photos of the high capacity thermobalance (Top: front view, bottom: side view).

why, and to our opinion, a description taking into account this heterogeneity (in terms of temperature and composition) must be accounted for in the modelling effort. It must also be pointed out, that such heterogeneity could also occur within industrial reactors (downdraft or updraft pyrolyzers), and hence, models relying on 2D description of the moving bed of solids should be used. Moreover, because biomass is strongly heterogeneous in nature (porous material), a proper description of the processes that lead to its conversion should take into account this heterogeneity and not consider the material as a unique phase. This is the reason why the mathematical model which has been developed here is based on the concept of volume averaging. Hence, in a first step, a simplified description of this concept will be proposed. In a second step, the description of the system under consideration (from the physical point of view) will be stated, and finally, the equations constituting the mathematical model of this system will be derived.

Basics on Volume Averaging Theory

This theory was first proposed by Whitaker^[21] in a work devoted to the drying of porous media. Then, It has been widely used in different fields associated with heat and mass transfers in reactive or non-reactive porous media (Biofilms,^[22] Catalytic reaction,^[23] Combustion^[24]) and also in the field of pyrolysis.^[25,26] This theory consists in the homogenization of properties defined for each phase of the medium under consideration at its “phase scale” over a volume where the medium can be described by equivalent properties, continuous over this volume. As an example, Figure 3 sketches a porous medium composed of three phases (solid, liquid and gas). Over each of this continuous phase, it is possible to derive conservation equations (mass, momentum, energy) using the fundamentals of continuum mechanics. However, integrating these equations over the complete system (which can reach the size of an industrial reactor) is impossible because it would require the exact geometry of the porous medium essential to quantify exchanges between phases. Hence, the concept is to make a pre-integration, over an averaging volume, where the properties of the medium are lumped into averaged properties. More precisely, if ψ_α is a property defined in phase α (which can be either Temperature, density, pressure, density....), its average value over the averaging volume V is defined as:

$$\langle \psi_\alpha \rangle = \frac{1}{V} \int_{V_\alpha} \psi_\alpha dV' \quad (1)$$

Where V_α stands for the volume occupied by the phase α within V .

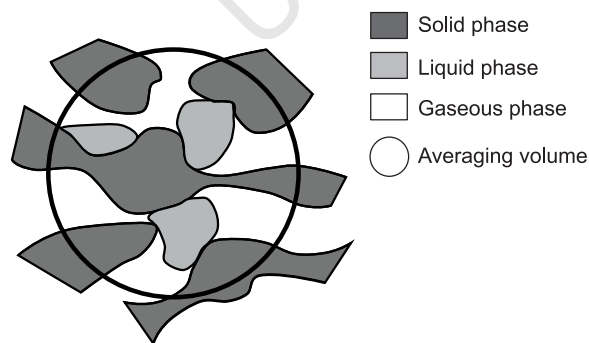


Figure 3. Scheme of a porous medium composed of three phases.

It is also required to define the intrinsic phase average, as follows:

$$\langle \psi_\alpha \rangle^\alpha = \frac{1}{V_\alpha} \int_{V_\alpha} \psi_\alpha dV' \quad (2)$$

Both equations are linked through the volume fraction of phase α , ε_α defined by:

$$\varepsilon_\alpha = V_\alpha / V \quad (3)$$

$$\langle \psi_\alpha \rangle = \varepsilon_\alpha \langle \psi_\alpha \rangle^\alpha \quad (4)$$

A two-step method is applied. The first one consists in deriving the equations at the phase scale (where continuum mechanics applies). In the second step, these equations are averaged over the averaging volume, in order to obtain equations that link together the average properties.

Description of the System Under Consideration

This study deals with biomass pyrolysis. The considered system must allow the translation into mathematical formalism of the main processes involved during pyrolysis.

More generally, biomass can be considered as a mixture of organic material, inorganic material (which becomes ash when the biomass is burnt), and moisture. Of course, the porous bed composed of the particles of the biomass held within the basket of the macro thermobalance can be considered as a porous medium, where the open porosity is filled with gas. This gas is air saturated with water vapor, when the biomass is at rest. It is thus required that the description of the system take into account these first four phases: Organic matter, inorganic matter, liquid (moisture) and gas (which is a multicomponent mixture).

As the sample is heated, it first undergoes a step of drying where liquid water is converted into vapor. More precisely, above the fiber saturation point, which is an intrinsic characteristic of the considered material, water is expected to be free of interactions with the solid matrix. Hence its evaporation solely requires its latent heat of vaporization as energy input. Below this saturation point, water is linked to the solid material and extra energy (above the latent heat of vaporization of pure water) is required for its desorption. As a result, the liquid phase has to be split into “free” and “bound” water. Although liquid phases may not only be composed of pure water, this assumption is used in the frame of this study.

After the drying step, the temperature of the sample is raising again until the pyrolysis process occur.

A lot of work has been done in order to characterize the reaction pathway and the possible products of the reaction.^[27–32] It is known that this process, associated with the decomposition of organic material under the effect of heat, leads to the formation of products, that can be grouped into several categories: two solid fractions (commonly called “intermediate” and “char”), a gas fraction that could be condensed at ambient conditions (referred as tars) and a gas fraction that could not be condensed at ambient conditions (permanent). This first decomposition (primary pyrolysis) might be followed by heterogeneous reaction between the products of primary pyrolysis and char (with possible catalytic effect of the inorganic material), homogenous reaction in the gas phase and possible condensation and evaporation of tars. This second set of processes is commonly referred as secondary

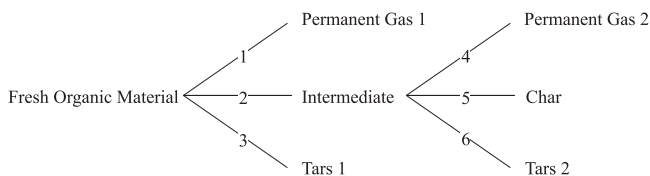


Figure 4. Scheme of the chemical pathway used in the model.

pyrolysis. However, in the frame of this study, which is restricted to torrefaction, the temperature of the sample should not exceed 300 °C. This is the reason why, the secondary phenomena have not been taken into account.

In order to cover the overall set of chemical pathway that has been published in literature and in accordance with the work of C. Casajus,^[32] the chemical pathway depicted in Figure 4 has been used in our model.

As a sum up of this paragraph, it can be stated that the description of our sample includes

- Four solid phases (fresh organic material, intermediate and char and inorganic material)
- Two liquid phases (free and bound pure water)
- A gaseous phase (which is a multi-component mixture).

Dealing with this last phase, it is required to define the nature of the species that can be present. In some experimental work on the above mentioned device, C. Casajus^[32] showed that this mixture was mainly composed of Methane, Hydrogen, Carbon monoxide and carbon dioxide as permanent gases, and, water, Acetic acid, Lactic acid, formic acid, hydroxyacetone, acetaldehyde, formaldehyde, methanol and furfural. Given the fact that the initial sample contains air, and that nitrogen is provided to the furnace in order to keep inert conditions and to evacuate the products of pyrolysis during its occurrence, both oxygen and nitrogen have been added to the list of species that can be present in the gas phase. This means that the gaseous phase is composed of NS = 15 species.

Mathematical Model

In this section, the mathematical model, that translates the physical and chemical phenomena occurring within the device into mathematical formalism, is established. Given the physical description of the system that was provided in the preceding section, the first paragraph of present section will focus on the determination of the state variables of the system. These state variables are computed by the model and allow a complete description of the sample at any time and any position. Then, given this set of variables, the next section will be devoted to the presentation of the average equations of conservation of mass, species, energy and momentum. Finally, in the third section the constitutive equations will be provided.

State variables

This section of the work is devoted to the description of the variables that need to be computed in order to characterize the state of the material at each time. These variables can be summarized as:

- $\langle T \rangle$ average temperature of the sample held in the basket (one temperature model, gas, liquid and bound water, organic matter and inorganic matter have the same temperature)
- $\langle P_g \rangle^g$ intrinsic gas average pressure inside the porous media
- $\langle \rho_g \rangle^g$ intrinsic gas average mass concentration in the porous media

- $\langle \rho_i \rangle^g$ intrinsic gas average mass concentration of species i in the porous media (15 species)
- $\langle \rho_l \rangle$ average free water mass concentration in the porous media
- $\langle \rho_b \rangle$ average bound water mass concentration in the porous media
- $\langle \rho_{OM} \rangle$ average organic matter mass concentration in the porous media
- $\langle \rho_{Int} \rangle$ average intermediate mass concentration in the porous media
- $\langle \rho_{INO} \rangle$ average inorganic matter mass concentration in the porous media
- $\langle \rho_C \rangle$ average intermediate mass concentration in the porous media
- ϵ_g volume fraction of the gas phase

Balance equations

This section of the paper is devoted to the description of the equations used in order to compute the above mentioned variables. It has to be noticed here that these equations result from a first derivation of the relevant equations at the phase scale and a subsequent mathematical averaging. This mathematical procedure has not been included in the paper in order to make it shorter. Instead, we have chosen to present the final equations that are solved by the numerical procedure. Readers interested in the averaging procedure should refer to^[21] and^[33]

Mass conservation of organic matter.

$$\frac{\partial}{\partial t} \langle \rho_{OM} \rangle = \langle \dot{w}_{OM} \rangle \quad (5)$$

This equation states that accumulation of average organic material mass concentration is balanced by its rate of pyrolysis reaction which is computed thanks to the scheme proposed in Figure 4

$$\langle \dot{w}_{OM} \rangle = -k_1 \langle \rho_{OM} \rangle^{n_1} - k_2 \langle \rho_{OM} \rangle^{n_2} - k_3 \langle \rho_{OM} \rangle^{n_3} \quad (6)$$

Where k_1 , k_2 , and k_3 respectively stands for the average of the kinetic constant (depending upon the average temperature) involved in the three parallel reaction schemes involving the decomposition of organic material, and n_1 , n_2 and n_3 the corresponding reaction orders. It has to be emphasized here that, because the material has been assumed to keep its original shape (no shrinkage) the equation does not contain any convection term that should be included if shape modification had been taken into account.

Mass conservation of intermediate. This equation is quite similar to the preceding one:

$$\frac{\partial}{\partial t} \langle \rho_{Int} \rangle = \langle \dot{w}_{Int} \rangle \quad (7)$$

However, because of the chemical reaction pathway used in the frame of this study, the reaction rate occurring in this equation is evaluated according to:

$$\langle \dot{w}_{Int} \rangle = +k_2 \langle \rho_{OM} \rangle^{n_2} - k_4 \langle \rho_{Int} \rangle^{n_4} - k_5 \langle \rho_{Int} \rangle^{n_5} - k_6 \langle \rho_{Int} \rangle^{n_6} \quad (8)$$

Mass conservation of inorganic matter.

$$\frac{\partial}{\partial t} \langle \rho_{INO} \rangle = 0 \quad (9)$$

Given the fact that inorganic material is supposed to be inert and that there is no modification of shape in the medium under investigation, Equation (9) simply states that there is no accumulation (positive or negative) of this material in the medium.

Mass conservation of char.

$$\frac{\partial}{\partial t} \langle \rho_c \rangle = \langle \dot{w}_c \rangle \quad (10)$$

In a similar manner to organic material, char might be produced by the heterogeneous pyrolysis reaction. Hence, its accumulation within the average volume under study is balanced by its chemical reaction rate which is further computed according to the above mentioned described reaction scheme:

$$\langle \dot{w}_c \rangle = k_5 \langle \rho_{int} \rangle^{n_5} \quad (11)$$

Mass conservation of liquid water. Liquid water is assumed to be composed of pure water. Its average accumulation is balanced by convection in both directions and by production within the average volume which gives the following equation

$$\frac{\partial}{\partial t} \langle \rho_l \rangle + \frac{1}{r} \frac{\partial}{\partial r} (r \langle \rho_l \rangle^l \langle v_l \rangle_r) + \frac{\partial}{\partial z} (\langle \rho_l \rangle^l \langle v_l \rangle_z) = \langle \dot{w}_l \rangle \quad (12)$$

where $\langle v_l \rangle_r$ and $\langle v_l \rangle_z$ respectively stands for the average liquid velocity in the two directions under investigation (radius and height). These data are computed using the Darcy's law

$$\langle v_l \rangle_r = -\frac{K_l K_l^r}{\mu_l} \frac{\partial}{\partial r} \langle P_l \rangle^l \quad (13)$$

$$\langle v_l \rangle_z = -\frac{K_l K_l^r}{\mu_l} \frac{\partial}{\partial z} \langle P_l \rangle^l \quad (14)$$

where, $\langle P_l \rangle^l$ represents the intrinsic average liquid pressure in the volume under investigation and is computed as a function of the intrinsic average gaseous pressure ($\langle P_g \rangle^g$) and the capillary pressure (P_c) which depends upon the local total average moisture content and is computed according to a constitutive equation (see below)

$$\langle P_l \rangle^l = \langle P_g \rangle^g - P_c \quad (15)$$

In Equation (12), $\langle \dot{w}_l \rangle$ stands for the average rate of condensation or evaporation of the liquid water. It should be noticed here that no liquid water is expected to be directly produced by the pyrolysis reaction, but could be produced at the gaseous state and further condensed.

Mass conservation of bound water. In the case of bound water, the balance Equation (16) is very close to the one for liquid water (12)

$$\frac{\partial}{\partial t} \langle \rho_b \rangle + \frac{1}{r} \frac{\partial}{\partial r} (r \langle \rho_b v_b \rangle_r) + \frac{\partial}{\partial z} (\langle \rho_b v_b \rangle_z) = \langle \dot{w}_b \rangle \quad (16)$$

Given the fact that, the convective transport of this material cannot be correlated to the intrinsic average gaseous pressure, it is computed via a pseudo diffusion law, involving the local mass fraction of bound water over the total mass of dry solid. More precisely, the convective terms are evaluated as follows:

$$\langle \rho_b v_b \rangle_r = -\langle \rho_{SD} \rangle D_b \frac{\partial}{\partial r} \frac{\langle \rho_b \rangle}{\langle \rho_{SD} \rangle} \quad (17)$$

$$\langle \rho_b v_b \rangle_z = -\langle \rho_{SD} \rangle D_b \frac{\partial}{\partial z} \frac{\langle \rho_b \rangle}{\langle \rho_{SD} \rangle} \quad (18)$$

where $\langle \rho_{SD} \rangle$ stands for the average mass concentration of the solid material (including organic material, inorganic material and char) over the volume under investigation. In Equation (16), $\langle \dot{w}_b \rangle$ represents the rate of desorption or adsorption of bound water.

However, there is no direct law to differentiate or to evaluate directly the rate of evaporation of bound or liquid water. Therefore Equations (12) and (16) are summed to obtain the so called balance equation for liquid + bound water whose solving is possible:

$$\frac{\partial}{\partial t} (\langle \rho_b \rangle + \langle \rho_l \rangle) + \frac{1}{r} \frac{\partial}{\partial r} (r (\langle \rho_b v_b \rangle_r + \langle \rho_l v_l \rangle_r)) + \frac{\partial}{\partial z} (\langle \rho_b v_b \rangle_z + \langle \rho_l v_l \rangle_z) = \langle \dot{w}_b \rangle + \langle \dot{w}_l \rangle \quad (19)$$

Mass conservation of component i in the Gas mixture. The general equation for gaseous species conservation can be firstly written as it follows (20).

$$\frac{\partial}{\partial t} (\epsilon_g \langle \rho_i \rangle^g) + \frac{1}{r} \frac{\partial}{\partial r} (r \langle \rho_i v_i \rangle_r) + \frac{\partial}{\partial z} (\langle \rho_i v_i \rangle_z) = \langle \dot{w}_i \rangle \quad (20)$$

where, ϵ_g represents the fraction of the volume under investigation which is occupied by gas. The transport of gaseous species within this volume is the sum of a pure convective term and of a diffusive term:

$$\langle \rho_i v_i \rangle_r = \langle \rho_i \rangle^g \langle v_g \rangle_r + \langle \rho_i U_i \rangle_r \quad (21)$$

$$\langle \rho_i v_i \rangle_z = \langle \rho_i \rangle^g \langle v_g \rangle_z + \langle \rho_i U_i \rangle_z \quad (22)$$

Dealing with the pure convective term, it is correlated to the gradient of intrinsic average gaseous pressure through the Darcy's law:

$$\langle v_g \rangle_r = -\frac{K_g K_g^r}{\mu_g} \frac{\partial}{\partial r} \langle P_g \rangle^g \quad (23)$$

$$\langle v_g \rangle_z = -\frac{K_g K_g^r}{\mu_g} \frac{\partial}{\partial z} \langle P_g \rangle^g \quad (24)$$

In the previous equation, K_g (respectively K_g^r) stands for the intrinsic (respectively relative) permeability of the material under investigation, while μ_g represents the viscosity of the gaseous medium.

The diffusion terms are estimated using the Fick's Law:

$$\langle \rho_i U_i \rangle_r = -\langle \rho_g \rangle^g D_i \frac{\partial}{\partial r} \frac{\langle \rho_i \rangle^g}{\langle \rho_g \rangle^g} \quad (25)$$

$$\langle \rho_i U_i \rangle_z = -\langle \rho_g \rangle^g D_i \frac{\partial}{\partial z} \frac{\langle \rho_i \rangle^g}{\langle \rho_g \rangle^g} \quad (26)$$

where D_i stands for the diffusion coefficient of species i within the gaseous mixture.

Finally, Equation (20) requires the rate of production of species i within the considered volume. Because we focus in this work on primary pyrolysis, this term is only associated to heterogeneous pyrolysis reaction and, in the case of water, to this reaction and change of state from liquid or bound water to vapour water.

Dealing with the pyrolysis reaction, gaseous species can be produced either by the reaction leading to permanent gases or by

This equation implies transport terms associated to the transport of liquid and bound water, and gaseous species. No more details are given about these terms which have been discussed in the previous equations.

This equation also includes transport of heat by conduction in both directions with an effective conductivity k_{eff} evaluated through correlations that will be given later in the paper.

$$\begin{aligned} & \frac{\partial(\varepsilon_g \langle \rho_g \rangle^g C_{p,g} + \langle \rho_l \rangle C_{p,l} + \langle \rho_b \rangle C_{p,b} + \langle \rho_{OM} \rangle C_{p,OM} + \langle \rho_{Int} \rangle C_{p,Int} + \langle \rho_{INO} \rangle C_{p,INO} + \langle \rho_C \rangle C_{p,C}) \langle T \rangle}{\partial t} \\ & + \frac{1}{r} \frac{\partial}{\partial r} \left(r \left(\langle \rho_l \rangle^l \langle v_l \rangle_r C_{p,l} + \langle \rho_b \rangle^b \langle v_b \rangle_r C_{p,b} + \langle \rho_g \rangle^g \langle v_g \rangle_r C_{p,g} + \sum_{i=1}^{N_s} C_{p,g} \langle \rho_i \rangle U_{i,r} \right) \langle T \rangle \right) \\ & + \frac{\partial}{\partial z} \left(\langle \rho_l \rangle^l \langle v_l \rangle_z C_{p,l} + \langle \rho_b \rangle^b \langle v_b \rangle_z C_{p,b} + \langle \rho_g \rangle^g \langle v_g \rangle_z C_{p,g} + \sum_{i=1}^{N_s} C_{p,g} \langle \rho_i \rangle U_{i,z} \right) \langle T \rangle \\ & = \frac{1}{r} \frac{\partial}{\partial r} \left(r k_{eff} \frac{\partial}{\partial r} \langle T \rangle \right) + \frac{\partial}{\partial z} \left(k_{eff} \frac{\partial}{\partial z} \langle T \rangle \right) - \langle \dot{w}_{OM} \rangle \Delta h_{OM} - \langle \dot{w}_{Int} \rangle \Delta h_{Int} + \langle \dot{w}_{H_2O} \rangle^{vap} \Delta h_{vap} \end{aligned} \quad (31)$$

the reaction leading to condensable gases. Hence the associated production term is computed as:

$$\begin{aligned} \langle \dot{w}_i \rangle^{pyr} = & k_1 Y_i^{perm,1} \langle \rho_{OM} \rangle^{n_1} + k_3 Y_i^{tar,1} \langle \rho_{OM} \rangle^{n_3} \\ & + k_4 Y_i^{perm,2} \langle \rho_{Int} \rangle^{n_4} + k_6 Y_i^{tar,2} \langle \rho_{Int} \rangle^{n_6} \end{aligned} \quad (27)$$

In Equation (27), $Y_i^{perm,1}$ and $Y_i^{perm,2}$ represent respectively the mass fraction of species i released, as a permanent gas, during the pyrolysis reactions 1 and 4, while $Y_i^{tar,1}$ and $Y_i^{tar,2}$ represent respectively the mass fraction of species i released, as a condensable gas, during the pyrolysis reactions 3 and 6. Because neither condensation nor evaporation of gaseous species originating from heterogeneous reaction are considered in the frame of the present work, one is able to write:

$$\langle \dot{w}_{i \neq H_2O} \rangle = \langle \dot{w}_{i \neq H_2O} \rangle^{pyr} \quad (28)$$

As it was mentioned above, for water the total production of vapour water is the sum of the production of gaseous water by pyrolysis reactions plus vapour originating from evaporation of liquid and bound water:

$$\langle \dot{w}_{H_2O} \rangle = \langle \dot{w}_{H_2O} \rangle^{pyr} + \langle \dot{w}_{H_2O} \rangle^{vap} \quad (29)$$

Where the vaporisation term is linked to the production terms encountered in (10) and (14) by:

$$\langle \dot{w}_{H_2O} \rangle^{vap} = -\langle \dot{w}_l \rangle - \langle \dot{w}_b \rangle \quad (30)$$

Energy conservation. The last balance equation that can be written is the conservation of energy. The average internal energy for the volume under consideration is computed as a sum of the average internal energy of the different materials held within this volume. No interaction between them is considered in this work.

It can be also pointed out that the reference term implied in the estimation of these internal energies has been assigned to zero at the reference temperature and in their reference state at this temperature.

Finally, the heat of pyrolysis of organic material reaction Δh_{OM} needs to be included as a source term, and so are the heat of vaporisation Δh_{vap} (and extra heat of desorption when bound water is considered) and of the heat of pyrolysis of the intermediate Δh_{Int} to take into account the net production of energy by these phenomena.

Algebraic equations

As it was stated in section 3.3.1, the complete knowledge of the system requires $NS + 10$ variables to be computed. However, given the fact that the choice has been made to sum equations for conservation of liquid and bound water we have not only added an extra variable ($\langle \rho_l \rangle + \langle \rho_b \rangle$), but also been able to derive only $NS + 6$ balance. Hence 5 equations are missing to complete the model. Moreover, in the previous equations, we were unable to assign a relation for the estimation of the rate of vaporisation of the sum of liquid and bound water ($\langle \dot{w}_{H_2O} \rangle^{vap}$). This is the reason why we have extended the set of variables to be computed with this last one, and that 6 equations are now required to complete the model.

Ideal gas law. Pyrolysis is expected to be carried at atmospheric pressure at the external and at the surface of the basket. Of course the pressure within the sample should be higher than this value, because as liquid water is evaporated or as gases are produced by heterogeneous reactions, overpressure may arise. However we expect that the value of these overpressures should not exceed a value where the ideal gas law could not apply. This is the reason why one is able to write:

$$\langle P_g \rangle^g = \frac{\langle \rho_g \rangle^g R \langle T \rangle}{M_g} \quad (32)$$

where M_g represents the local molar weight of the gas and is computed according to its local composition:

$$\frac{1}{M_g} = \frac{1}{\langle \rho_g \rangle^g} \sum_{i=1}^{NS} \frac{\langle \rho_i \rangle^g}{M_i} \quad (33)$$

In this last expression, M_i is the molar weight of species i , and NS is the total number of chemical species

Normalisation of gaseous composition. This equation provides a relation between intrinsic average mass concentration of gaseous species within the volume under consideration and the average total mass concentration of this gas:

$$\langle \rho_g \rangle^g = \sum_{i=1}^{NS} \langle \rho_i \rangle^g \quad (34)$$

Characterisation of water. As it was pointed above, Equation (19) enables us to compute $\langle \rho_l \rangle + \langle \rho_b \rangle$. However, and as it will be shown later, values for both $\langle \rho_l \rangle$ and $\langle \rho_b \rangle$ are required. This is the reason why we firstly introduce the total moisture content by:

$$M = \frac{\langle \rho_l \rangle + \langle \rho_b \rangle}{\langle \rho_{SD} \rangle} \quad (35)$$

Then given the Moisture content at fiber saturation point, M_{fsp} , which is an intrinsic property of the material that could be modified as the thermal treatment proceeds, one is able to compute the required variables as:

$$\langle \rho_b \rangle = \langle \rho_{SD} \rangle \min(M_{fsp}, M) \quad (36)$$

$$\langle \rho_l \rangle = \langle \rho_{SD} \rangle \max(M - M_{fsp}, 0) \quad (37)$$

Overall volume conservation. By nature, the theory of volume averaging requires that:

$$\varepsilon_g + \varepsilon_{OM} + \varepsilon_{INO} + \varepsilon_C + \varepsilon_l + \varepsilon_b + \varepsilon_{INT} = 1 \quad (38)$$

Substituting volume fractions of nongaseous phases by the ratio of their average mass concentration to their intrinsic mass concentration (which are known properties of the different materials) one is able to derive the next equation:

$$\varepsilon_g = 1 - \left(\frac{\langle \rho_l \rangle}{\langle \rho_l \rangle^l} + \frac{\langle \rho_b \rangle}{\langle \rho_b \rangle^b} + \frac{\langle \rho_{OM} \rangle}{\langle \rho_{OM} \rangle^{OM}} + \frac{\langle \rho_{INO} \rangle}{\langle \rho_{INO} \rangle^{INO}} + \frac{\langle \rho_{Int} \rangle}{\langle \rho_{Int} \rangle^{Int}} + \frac{\langle \rho_C \rangle}{\langle \rho_C \rangle^C} \right) \quad (39)$$

Liquid vapour equilibrium. The last equation that will be written relies on the assumption of equilibrium between liquid and/or bound water with vapour water. Indeed, this assumption leads to:

$$\langle \rho_{H_2O} \rangle^g = \frac{\alpha_w P_{sat} M_{H_2O}}{R(T)} \quad (40)$$

where P_{sat} stands for the vapour pressure of pure water (estimated as a function of average local temperature, see below) and α_w represents the activity of bound or liquid water, and is equal to one if liquid water is present in the volume under consideration and equal to a function of temperature and bound water content if no more liquid water exists (see below).

Physical and chemical data

This section provides physical and chemical data that were used in the model.

Pyrolysis reaction. For this first try in using the model, the choice was made to use data from the reaction pathway of Di Blasi and Lanzetta,^[30] and the kinetic data obtained by C. Casajus^[32] in the case of Pine wood. Compared with our general reaction pathway, the one from Di Blasi and Lanzetta,^[30] is obtained considering reactions 1, 2, 4 and 5 and neglecting reactions 3 and 6

and assuming that reactions 1 and 4 lead to the production of both permanent and condensable gases.

$$n_1 = n_2 = n_4 = n_5 = 1 \quad (41)$$

$$k_i = A_i \exp\left(\frac{-Ea_i}{R(T)}\right) \quad (42)$$

$$Ea_1 = 86936 \text{ J mol}^{-1}, Ea_2 = 87470 \text{ J mol}^{-1}, \\ Ea_4 = 111514 \text{ J mol}^{-1}, Ea_5 = 84238 \text{ J mol}^{-1} \quad (43)$$

$$A_1 = 1.7 \times 10^6 \text{ min}^{-1}, A_2 = 41.5 \times 10^4 \text{ min}^{-1}, \\ A_4 = 59.1 \times 10^1 \text{ min}^{-1}, A_5 = 32.3 \times 10^5 \text{ min}^{-1} \quad (44)$$

Capillary pressure. The work of Perre et al.^[34] was used to obtain the value of the capillary pressure as a function of temperature and total moisture content (defined in (35)).

$$P_C = 1.364 \times 10^5 \cdot (128 - 0.185 \times T) \times 10^{-3} \times (M + 1.2 \times 10^{-4})^{-0.63} \quad (45)$$

Heat of evaporation of water. Dealing with the heat of evaporation of water, a difference has to be made between liquid and bound water. Indeed, in the case of pure water no extra energy is required for desorption while it is the case for bound water. Hence:

$$\text{If } M \geq M_{fsp} \quad \Delta h_{vap} = \Delta h_{liq} = 2.25 \times 10^6 \text{ J kg}^{-1} \quad (46)$$

$$\text{If } M < M_{fsp} \quad \Delta h_{vap} = \Delta h_{liq} + \Delta h_{sorp} \quad (47)$$

In this work, the heat of desorption has been computed according to the work of Stanish et al.^[35]:

$$\Delta h_{sorp} = 0.4 \Delta h_{liq} \left(1 - \frac{\langle \rho_b \rangle}{\langle \rho_{SD} \rangle M_{fsp}} \right)^2 \quad (48)$$

Effective thermal conductivity. Because slow pyrolysis is mainly driven by heat transfer within the material, the estimation of effective thermal conductivity is one of the key parameter of the model. In his work, Gronli^[25] states that according to literature, the effective thermal conductivity of the material should be the sum of several terms, in order to include all possible transfers within each material (49).

$$k_{eff} = \varepsilon_g k_g + (\varepsilon_b + \varepsilon_l) k_l + \eta k_{SD} + (1 - \eta) k_C + k_{rad} \quad (49)$$

In the above equation, k_g (respectively k_l , k_{SD} , and k_C) stands for the intrinsic thermal conductivity of the gas (respectively, liquid, dry solid and char), k_{rad} is the contribution of radiation to heat transfer within the medium, and η represents the interpolation factor computed as:

$$\eta = \frac{\langle \rho_{OM} \rangle + \langle \rho_{INO} \rangle + \langle \rho_{Int} \rangle}{\langle \rho_{SD} \rangle} \quad (50)$$

With the following expression for "radiation" thermal conductivity^[25]

$$k_{rad} = 4 \frac{\varepsilon_g}{(1 - \varepsilon_g)} \sigma_{rad} \varepsilon_{rad} (\eta d_{rad,SD} + (1 - \eta) d_{rad,C}) (T)^3 \quad (51)$$

Where σ_{rad} is the Stefan Boltzmann constant, ϵ_{rad} is the emissivity of the material while $d_{rad,SD}$ (respectively $d_{rad,C}$) stands for the pore diameter of the dry solid (respectively the char).

Activity of water. According to the work of Gronli^[25] the following expression has been used to compute the activity of liquid water as a function of the temperature of the medium and of the state of liquid water (free or bound)

$$\text{If } M \geq M_{fsp} \quad a_w = 1 \quad (52)$$

$$\text{If } M < M_{fsp} \quad a_w = 1 - \left(1 - \frac{\langle \rho_b \rangle}{\langle \rho_{SD} \rangle M_{fsp}}\right)^{6.453 \times 10^{-3} \langle T \rangle} \quad (53)$$

Relative permeabilities. According to the work of Perre and Turner,^[34] the following expressions have been used to compute the relative permeabilities of the gaseous and the liquid phases (where the properties of the sample have been assumed to the one of a longitudinal wood sample):

$$K_g^r = 1 + (4S - 5)S^4 \quad (54)$$

$$K_l^r = S^8 \quad (55)$$

In the previous equations, S stands for the saturation of the medium and is defined as:

$$S = \frac{M}{M_{sat} - M_{fsp}} \quad (56)$$

In Equation (56), M_{sat} stands for the water content at saturation (ie in case the whole pores would be filled with liquid water). For our purposes, it has been evaluated by:

$$M_{sat} = \langle \rho_l \rangle^l \left(\frac{1}{\langle \rho_{SD} \rangle} - \frac{1}{\langle \rho_{INO} \rangle^{INO}} - \frac{1}{\langle \rho_{Int} \rangle^{Int}} - \frac{1}{\langle \rho_{OM} \rangle^{OM}} \right) \quad (57)$$

Other properties. The other numerical values of the properties that were used in the model are summed up in Table 2

Boundary conditions

As the model involves partial differential equations, depending upon space and time, some initial and boundary conditions are required in order to make the solution a unique one. Hence, the next paragraphs provide information on these conditions.

Initial conditions. Dealing with the initial conditions, it is here after stated that at the initial time, the medium is at rest, with composition given by its proximate analysis. More precisely, this means that the initial average concentrations of bound and liquid water are computed from the initial moisture content of the sample while the initial average concentrations of organic and inorganic material are computed from the ash and organic content of the sample. The composition of the gas that the pores hold and that are not filled with water is supposed to be composed of air and vapour water. The amount of vapour water in air is computed according to equilibrium assumption between liquid and vapour water at the initial temperature of the medium. Of course, these compositions are supposed to be uniform all over the sample.

Radial boundary conditions. Two boundary conditions have to be written for each state variables involved in partial differential

equations. More precisely, it has been chosen here to write one boundary condition on the axis of the basket (symmetry condition) and one on the wall of the basket (no mass transfer but heat transfer). The conditions can be written as:

Axis

$$\frac{\partial \langle T \rangle}{\partial r} \Big|_{t,z,r=0} = 0 \quad (58)$$

$$\frac{\partial (\langle \rho_l \rangle + \langle \rho_b \rangle)}{\partial r} \Big|_{t,z,r=0} = 0 \quad (59)$$

$$\frac{\partial \langle \rho_i \rangle^g}{\partial r} \Big|_{t,z,r=0} = 0 \quad (60)$$

Wall

$$\begin{aligned} & -\lambda_{eff} \frac{\partial \langle T \rangle}{\partial r} \Big|_{t,z,r=R} - c_{p,l} \langle T \rangle \frac{\langle \rho_l \rangle^l K_l K_l^r \partial \langle P_l \rangle^g}{\mu_l \partial r} \Big|_{t,z,r=R} - c_{p,l} \langle T \rangle D_b \frac{\partial \langle \rho_b \rangle}{\partial r} \Big|_{t,z,r=R} \\ & - c_{p,g} \langle T \rangle \frac{\langle \rho_g \rangle^g K_g K_g^r \partial \langle P_g \rangle^g}{\mu_g \partial r} \Big|_{t,z,r=R} - \sum_{i=1}^{NS} c_{p,g} \langle T \rangle \langle \rho_g \rangle^g D_{i,g} \frac{\partial}{\partial r} \left(\frac{\langle \rho_{i,g} \rangle^g}{\langle \rho_g \rangle^g} \right) \Big|_{t,z,r=R} \\ & = h_{T,sid} (\langle T \rangle_{t,z,r=R} - T_\infty) + \epsilon_{rad} \sigma_{rad} (\langle T \rangle_{t,z,r=R}^4 - T_\infty^4) \end{aligned} \quad (61)$$

$$-\langle \rho_l \rangle^l \frac{K_l K_l^r \partial \langle P_l \rangle^g}{\mu_l \partial r} \Big|_{t,z,r=R} - D_b \frac{\partial \langle \rho_b \rangle}{\partial r} \Big|_{t,z,r=R} = 0 \quad (62)$$

$$-\langle \rho_{i,g} \rangle^g \frac{K_g K_g^r \partial \langle P_g \rangle^g}{\mu_g \partial r} \Big|_{t,z,r=R} - \langle \rho_g \rangle^g D_g \frac{\partial}{\partial r} \left(\frac{\langle \rho_{i,g} \rangle^g}{\langle \rho_g \rangle^g} \right) \Big|_{t,z,r=R} = 0 \quad (63)$$

Axial boundary conditions. Once again, because of the nature of the partial differential equations involving the state variables, two boundary conditions are required for $\langle T \rangle$, $\langle \rho_l \rangle + \langle \rho_b \rangle$ and $\langle \rho_i \rangle^g$, both at the bottom and at the top of the basket. At the bottom of the basket, flux conditions are imposed because nitrogen is fed to the sample at this position with known temperature and gas composition. Dealing with liquid and bound water, it is hereafter stated that there is no flux of this material at this location. This is also the case at the top of the basket. At this position, a flux condition is also imposed for temperature, whereas a condition of no diffusion is associated to gaseous species. This condition of no diffusion is set for all species except nitrogen for which the condition is replaced by a gaseous pressure condition which is fixed to the atmospheric value.

Bottom

$$\begin{aligned} & -\lambda_{eff} \frac{\partial \langle T \rangle}{\partial z} \Big|_{t,r,z=0} - c_{p,l} \langle T \rangle \frac{\langle \rho_l \rangle^l K_l K_l^r \partial \langle P_l \rangle^g}{\mu_l \partial z} \Big|_{t,r,z=0} - c_{p,l} \langle T \rangle D_b \frac{\partial \langle \rho_b \rangle}{\partial z} \Big|_{t,r,z=0} \\ & - c_{p,g} \langle T \rangle \frac{\langle \rho_g \rangle^g K_g K_g^r \partial \langle P_g \rangle^g}{\mu_g \partial z} \Big|_{t,r,z=0} - \sum_{i=1}^{NS} c_{p,g} \langle T \rangle \langle \rho_g \rangle^g D_{i,g} \frac{\partial}{\partial z} \left(\frac{\langle \rho_{i,g} \rangle^g}{\langle \rho_g \rangle^g} \right) \Big|_{t,r,z=0} \\ & - \epsilon_{rad} \sigma_{rad} (\langle T \rangle_{t,r,z=0}^4 - T_\infty^4) + c_{p,g} \rho_{g,inc} U_{inc} T_{inc} \end{aligned} \quad (64)$$

$$-\langle \rho_l \rangle^l \frac{K_l K_l^r \partial \langle P_l \rangle^l}{\mu_l \partial z} \Big|_{t,r,z=0} - D_b \frac{\partial \langle \rho_b \rangle}{\partial z} \Big|_{t,r,z=0} = 0 \quad (65)$$

$$-\langle \rho_{i,g} \rangle^g \frac{K_g K_g^r \partial \langle P_g \rangle^g}{\mu_g \partial z} \Big|_{t,r,z=0} - \langle \rho_g \rangle^g D_g \frac{\partial}{\partial z} \left(\frac{\langle \rho_{i,g} \rangle^g}{\langle \rho_g \rangle^g} \right) \Big|_{t,r,z=0} = \rho_{g,inc} U_{inc} Y_{i,inc} \quad (66)$$

In the above expressions, $\rho_{g,inc}$, U_{inc} , T_{inc} and $Y_{i,inc}$ respectively stands for the density of the gas fed to the sample, its velocity, temperature and composition (in terms of mass fraction).

Top

$$-\lambda_{eff} \frac{\partial \langle T \rangle}{\partial z} \Big|_{t,r,z=H} - c_{p,l} \langle T \rangle \frac{\langle \rho_l \rangle^l K_l K_l^r \partial \langle P_l \rangle^l}{\mu_l \partial z} \Big|_{t,r,z=H} - c_{p,l} \langle T \rangle D_b \frac{\partial \langle \rho_b \rangle}{\partial z} \Big|_{t,r,z=H} - \sum_{i=1}^{NS} c_{p,g} \langle T \rangle \langle \rho_g \rangle^g \frac{\partial}{\partial z} \left(\frac{\langle \rho_{i,g} \rangle^g}{\langle \rho_g \rangle^g} \right) \Big|_{t,r,z=H} = \varepsilon_{rad} \sigma_{rad} \left(\langle T \rangle_{t,r,z=H}^4 - T_\infty^4 \right) \quad (67)$$

$$-\langle \rho_l \rangle^l \frac{K_l K_l^r \partial \langle P_l \rangle^l}{\mu_l \partial z} \Big|_{t,r,z=H} - D_b \frac{\partial \langle \rho_b \rangle}{\partial z} \Big|_{t,r,z=H} = 0 \quad (68)$$

$$-\langle \rho_g \rangle^g D_g \frac{\partial}{\partial z} \left(\frac{\langle \rho_{i,g} \rangle^g}{\langle \rho_g \rangle^g} \right) \Big|_{t,r,z=H} = 0 \quad i \neq N_2 \quad (69)$$

$$\langle P_g \rangle^g \Big|_{t,r,z=H} = P_0 \quad (70)$$

Overall model

Table 1 gives a sum up of the state variables of the model and the associated equations. The model is thus composed of NS + 2 Partial Differential Equations (PDE's), 4 Ordinary Differential Equations (ODE's), and 7 Algebraic Equations (AE), where NS stands for the total number of gaseous species taken into account in the model.

SOLVING

As it was mentioned in the preceding section, the overall model is composed of PDE's, ODE's and AE. The first step that was used to solve it was firstly to convert PDE's into ODE's using the method of lines. More precisely, this method relies on a spatial discretization of the PDE's in order to convert them into ODE's on a computational and Cartesian grid. In our case, a vertex centered finite volumes method was used.^[36]

Once this step has been done, the resulting model is a set of ordinary differential (with respect to time) and algebraic equations of the form:

$$M(t, y) \frac{dy}{dt} = f(t, y) \quad (71)$$

Where y is the vector containing the state variables (which now includes the variables at the nodes of the computational grid), M is the mass matrix, which is singular because of the occurrence of algebraic equations within the overall model. This system has been solved in our case using a DASSL Method,^[37,38] and more precisely the DisCO Library^[39] was used for our integration purpose. It has to be noticed here that, in order to reduce the computational time and to improve convergence rate, the Jacobian of f and M mass matrix involved in the solving and more precisely on the corrector step, where computed analytically.

RESULTS

This part of the paper is devoted to the discussion of the results obtained using the model. In a first part, some details on the sample being analyzed as well as on the pyrolysis conditions used will be given. Then, some insights on the numerical data will be provided to the reader. Before a deeper analyze of the results provided by the model, a validation step will be done. It allows comparing the experimental mass loss of the sample with the one computed by the model.

Sample Under Consideration and Operating Conditions

The sample under consideration is pine wood, previously shred with an average diameter of 1 mm. The analysis of the

Table 1. Summary of variables (and associated equations) computed in the model

Variables		Equations		
Name	Symbol	Name	Number	Type
Average temperature	$\langle T \rangle$	Energy balance	(31)	PDE
Average mass concentration of organic material.	$\langle \rho_{OM} \rangle$	Organic material mass balance	(5)	ODE
Average mass concentration of Intermediate	$\langle \rho_{Int} \rangle$	Intermediate mass balance	(7)	ODE
Average mass concentration of inorganic material	$\langle \rho_{INO} \rangle$	Inorganic material mass balance	(9)	ODE
Average mass concentration of char	$\langle \rho_C \rangle$	Char mass balance	(10)	ODE
Average mass concentration of bound plus liquid water	$\langle \rho_l \rangle + \langle \rho_b \rangle$	Sum of liquid and bound water mass balances	(19)	PDE
Intrinsic average mass fraction of species (NS Variables)	$\langle \rho_i \rangle^g$	Species mass balance (NS equations)	(20)	PDE
Intrinsic average pressure of the gaseous phase	$\langle P_g \rangle^g$	Ideal gas law	(32)	AE
Intrinsic average total mass concentration of gas	$\langle \rho_g \rangle^g$	Normalisation equation	(34)	AE
Average mass conservation of bound water	$\langle \rho_b \rangle$	Characterisation of water	(36)	AE
Average mass conservation of liquid water	$\langle \rho_l \rangle$	Characterisation of water	(37)	AE
Fraction of volume occupied by gas	ε_g	Overall volume conservation	(39)	AE
Interpolation factor	η	Definition	(50)	AE
Rate of vaporisation of liquid and bound water	$\langle \dot{w}_{H_2O} \rangle^{vap}$	Equilibrium equation	(40)	AE

Table 2. Values of the physical parameters used in the model

Name	Symbol	Value	Units
Heat capacity of gas	$C_{p,g}$	1100	J kg^{-1}
Heat capacity of liquid water	$C_{p,l}$	4180	J kg^{-1}
Heat capacity of organic material	$C_{p,OM}$	900	J kg^{-1}
Heat capacity of inorganic material	$C_{p,INO}$	950	J kg^{-1}
Heat capacity of Intermediate	$C_{p,Int}$	900	J kg^{-1}
Heat capacity of char	$C_{p,C}$	700	J kg^{-1}
Intrinsic gaseous permeability of dry solid	$K_{g,SD}$	10^{-12}	m^2
Intrinsic gaseous permeability of char	$K_{g,C}$	10^{-9}	m^2
Dynamic viscosity of liquid water	μ_l	5×10^{-4}	Pa s
Dynamic viscosity of gas	μ_g	3×10^{-5}	Pa s
Diffusion coefficient of species I within the gaseous mixture	D_i	2.5×10^{-5}	$\text{m}^2 \text{s}^{-1}$
Intrinsic thermal conductivity of the gas	k_g	0.025	$\text{W m}^{-1} \text{K}^{-1}$
Intrinsic thermal conductivity of the liquid	k_l	0.658	$\text{W m}^{-1} \text{K}^{-1}$
Intrinsic thermal conductivity of the dry solid	k_{SD}	0.15	$\text{W m}^{-1} \text{K}^{-1}$
Intrinsic thermal conductivity of the char	k_C	0.15	$\text{W m}^{-1} \text{K}^{-1}$
Pore diameter of the dry solid	$d_{rad,SD}$	50×10^{-6}	m
Pore diameter of the char	$d_{rad,C}$	100×10^{-6}	m
Emissivity of the medium	ϵ_{rad}	0.6	

material is provided in Table 3. The initial density of the material is 286.5 kg/m^3 . The basket of the furnace (Bk 101) is loaded with 200 g of this material.

Once the furnace has been tightly closed, the first step is to feed the device with nitrogen with a volumetric flowrate of 15 NL/min ($2.5 \times 10^{-4} \text{ Nm}^3/\text{s}$). Hence, in the first six minutes of the experiment, nitrogen is progressively introduced in the system. Then the temperature of the furnace (as well as this of the incoming nitrogen) is raised to 110°C at a heating rate of $10^\circ\text{C}/\text{min}$. This temperature is then maintained for 60 minutes in order to dry the sample and in order to evacuate the remaining oxygen from the sample and the furnace. After the drying step, the temperature of the furnace and of the incoming nitrogen are raised to 285°C at a heating rate of $20^\circ\text{C}/\text{min}$ and these conditions are kept during 5 minutes. Then the power sent to the furnace and to the preheater is shut off and the sample cools. The evolution of the operating conditions are provided in Figure 5.

Numerical Parameters

In this study, the simulations were performed on a mesh composed of 14 nodes on both directions. Hence, the total number of nodes was 196. Given the number of gaseous species

taken into account in the model (NS = 16), the total number (per node of the mesh) of ODE's is 22 while the number of AE is 7. Hence the overall number of equations to be solved was 5684. In order to avoid the solving of a linear system involving a square matrix of 5684×5684 elements in the corrector step, we have chosen an analytical and sparse matrix for both mass and jacobian matrices. Indeed, the overall convergence matrix was composed of solely 127 712 non-zeros elements which is only 0.4 % of the overall square matrix.

Validation

This paragraph is devoted to the validation of the model. A complete validation should include not only the comparison of the experimental and numerical mass loss of the sample, but also a comparison of both the production (as a function of time) of the condensable and permanent gases. However, in the first step of the study, such a comparison was not possible. Indeed, we were unable to find experimental data on the estimation of the composition of the gases released during the two steps of the

Table 3. Analysis of the material under consideration

Composition of the pine used in the study	
Proximate analysis (% mass, raw)	
Ash	2.0
Moisture	11.36
Organic matter	86.64
Ultimate analysis (% mass, daf, XP CEN/TS 15104)	
C	51
H	6
O (difference)	42
N	<0.3
Molecular composition (%mass, dry XP CEN/TS 15104)	
Hemicellulose	11
Cellulose	53
Lignin	25
Lower heating value (MJ/kg, dry, XP CEN/TS 14918)	19.36

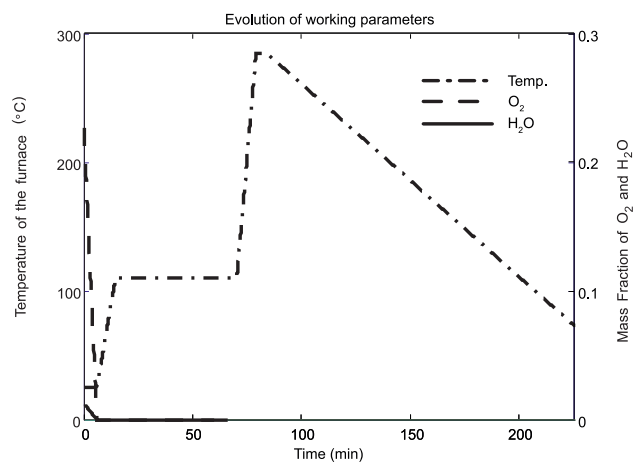


Figure 5. Evolution of the operating parameters of the device. Temperature of the furnace and of the incoming gas, mass composition of the incoming gas (in terms of H_2O and O_2).

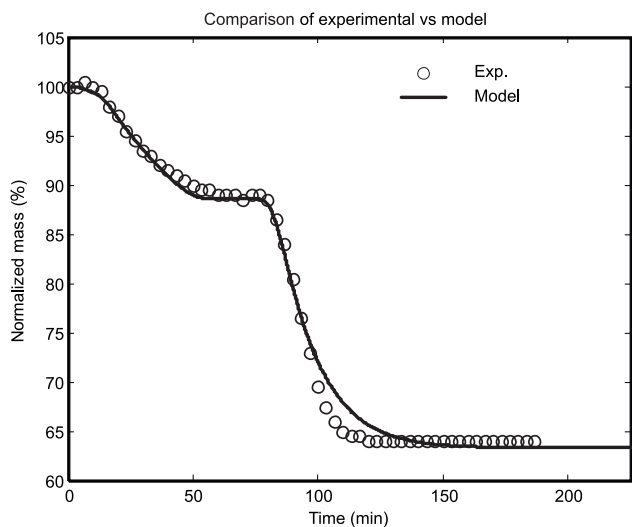


Figure 6. Mass loss of the sample (in terms of normalized mass). Comparison of experimental and numerical results.

pyrolysis step. We are confident on the fact that using this model and the results obtained by the experimental device, will enable us to compute and propose this kind of data shortly. Hence, in this work, It was only possible to validate (partially) the model comparing the numerical and experimental mass loss and this is precisely the scope of the next paragraph.

Also, it would have been interesting to compare the numerical differential mass loss (derivative of mass loss as a function of time) with the experimental one. However, because of the precision of the balance Wg 101, which is 1 g, it was not possible to extract the information from the experimental study. We plan to change this balance for a one with a precision of 0.1 g, what will allow us to make more accurate comparisons.

It would also have been interesting to compare internal temperature profile within the sample as a function of time. However, this measure strongly affects the measure of the mass of the sample. Hence we plan to make two experiments in the futur, the first one will allow the estimation of the mass loss (without measurement of internal temperature profile) while the second will allow the estimation of the internal temperature profile (without estimation of the mass loss).

Figure 6 shows the evolution of the mass of the sample (in terms of normalized mass) as a function of time for both experimental and numerical points of view. It can be seen that the numerical

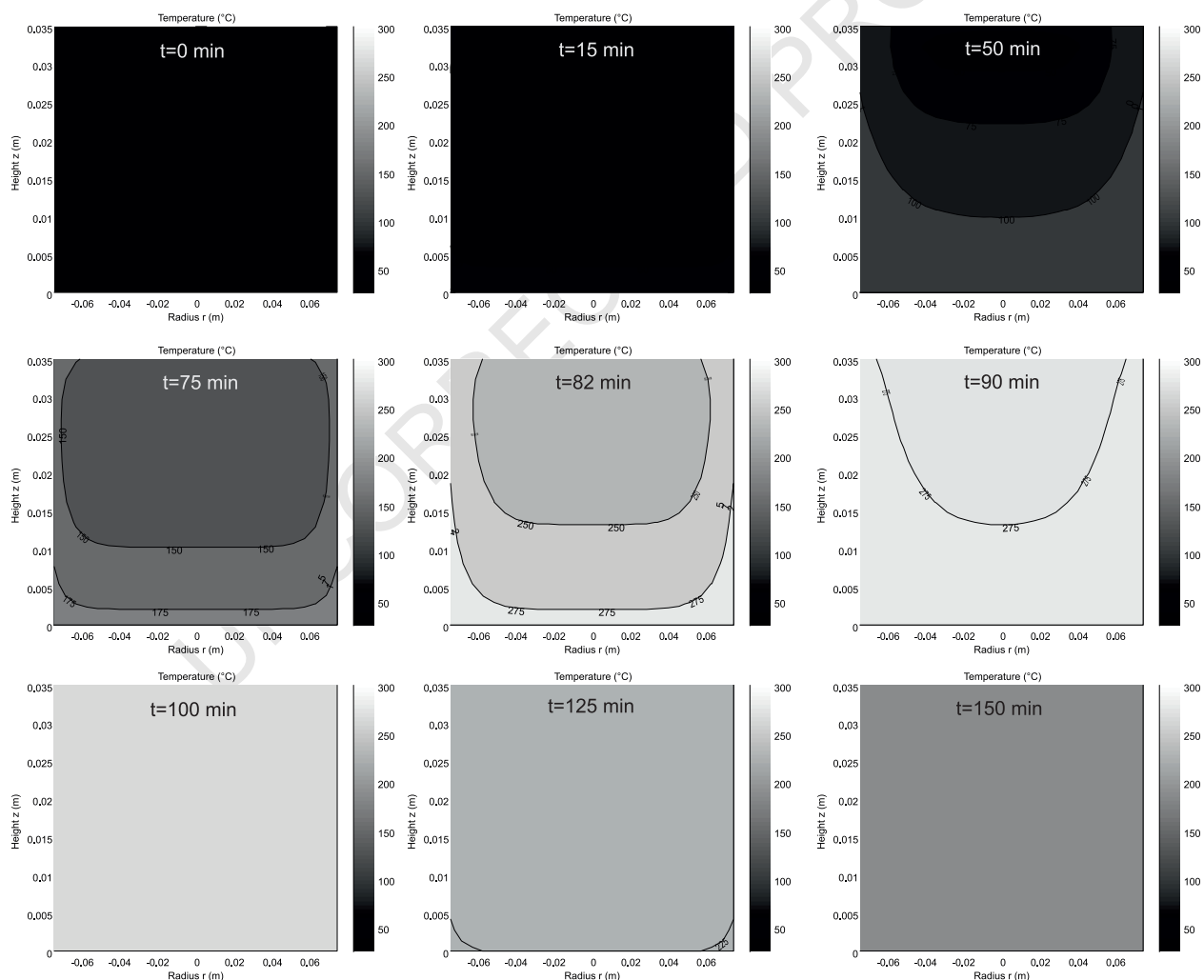


Figure 7. Evolution of the temperature of the material within the basket as a function of space and time.

prediction for the drying step fits the experimental results quite well. Indeed, both the slope of the mass loss, and the corresponding characteristics times are quite the same. This emphasizes the fact that both equations and numerical data used in the model allow a good description of the processes occurring in the drying step. Dealing with the pyrolysis step, it can be said that the first step of this process is well represented, but it seems that its end is underestimated by the model. This could be associated to an overestimation of the prediction of the cooling of the sample (being itself associated to an overestimation of the internal thermal conductivity). Indeed, it would be necessary to have a parametric analysis of the different parameters of the model. However, this is not in the scope of the paper, and hereafter we consider that the comparison of the results is sufficient at the present time to show the ability of the model to describe the internal phenomena occurring in the sample.

Analysis of the results

Figures 7–10 give a 2D representation of the internal profiles of temperature, moisture content, organic material content and char content held in the basket Bk101 times (0, 15, 50, 75, 82, 90, 125 and 150 min). The abscissa of each sub figure shows the radius of the basket, while the ordinate shows the height of the biomass held in this basket. Regarding Figure 8 It can firstly be seen that

the drying step is quite finished 50 minutes after the starting of the experiment (the moisture content is almost zero within the whole basket), and that his drying step proceeds mainly from the bottom of the sample (where pure nitrogen is fed, and where the moisture content becomes 0 at first, see Fig. 8 at 15 min)) and to a lower extent at the top of the basket where heat is directly brought by radiation to the sample (without the intermediate of walls)(at 15 minutes, the water content at the top of the basket is lower, 90 %, than at the heart of the basket where the moisture content is 100 %). It can also be stated that this drying step operates at a drying front (leaving the dry material behind it) that progressively moves from the bottom to the top of the sample. It can also be seen that while the material contains moisture, its temperature does not reach the temperature of the furnace. More precisely, after 15 minutes (where the temperature of the furnace is 110 °C, see Fig. 5), the temperature inside the basket is almost 25 °C (see Fig. 7) This is only once the material held in the basket is dried that its temperature is raised. Indeed after 50 minutes, the lower part of the sample has reached 110 °C while the top (where there is still moisture) is still at a temperature of about 50 °C.

After 75 minutes, the sample can be considered to be perfectly dry (See Fig. 8, the moisture content is 0 at every location in the basket), and its temperature rises again (see Fig. 7, the temperature within the basket is raised up to 175 °C), but not as quickly as



Figure 8. Evolution of the moisture content of the material within the basket as a function of space and time.

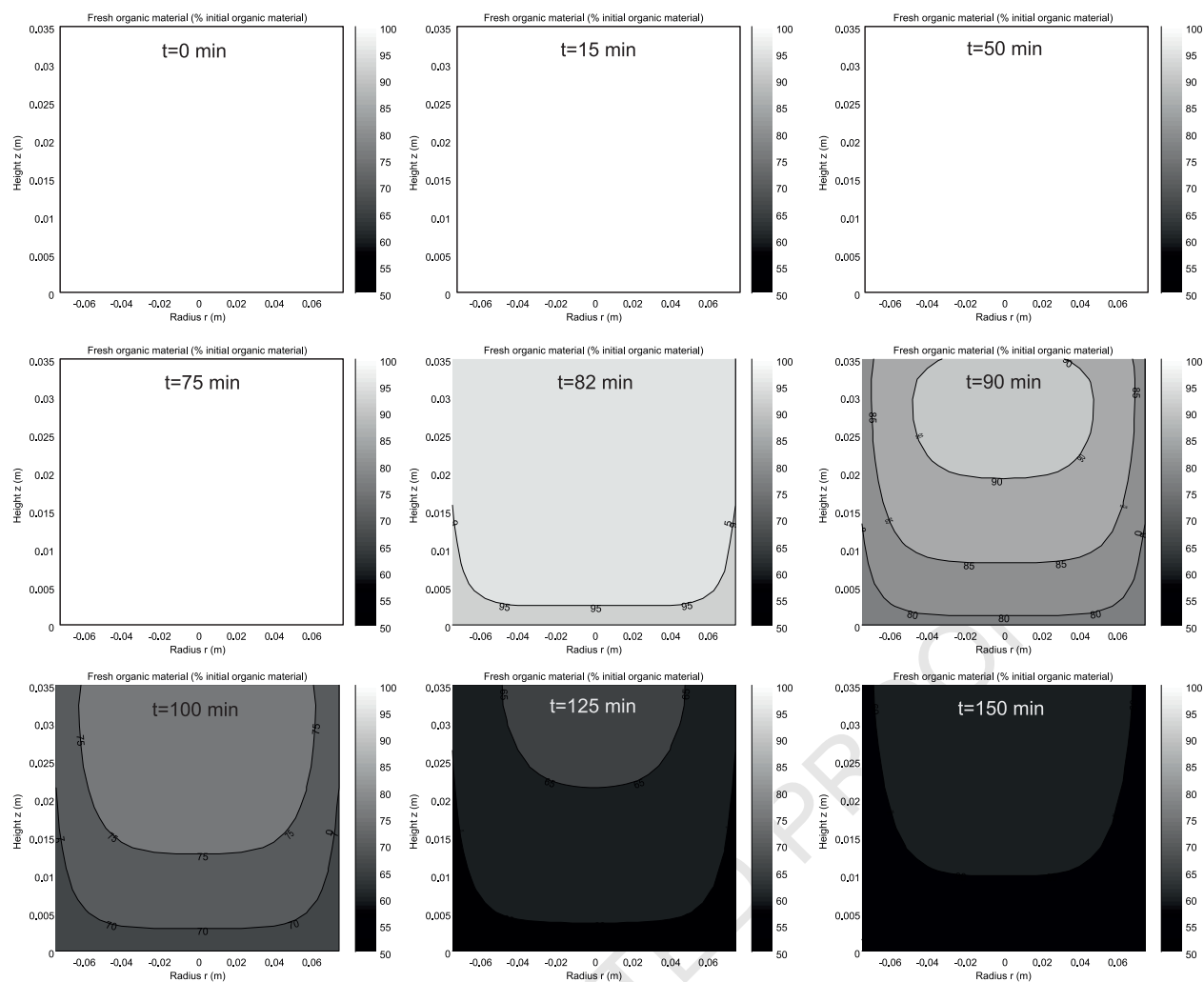


Figure 9. Evolution of the organic content (in terms of percentage of the initial organic content) of the material within the basket as a function of space and time.

the temperature of the furnace does. More precisely, after 82 min the maximal temperature is reached (285 °C, see Fig. 5) but the sample is still below this value (see Fig. 7, the maximal temperature in the basket is 275 °C) what shows the influence of heat transfer within it. However, it can be seen that, the pyrolysis has started because the organic content has diminished (see Fig. 9, at 82 minutes the maximal organic content is 95 %) while the char one has been raised (see on Fig. 10 after 82 minutes of processing, the colour sweeps form black to dark grey at the bottom ends of the sample). This reaction proceeds up to 125 minutes after the starting of the unit, even though the temperature of the furnace has begun to slightly decrease (Figs. 9 and 10 are modified from $t = 100$ minutes to $t = 150$ minutes what proves that the organic content decreases during this time and simultaneously the char content increases). After 150 minutes, the pyrolysis process has stopped because of the low value of the local temperature. It can also be stated, that at the end of the process, approximately 40 % of the organic material has been converted into char (12 % of the initial organic content) and gases, and that this degradation is quite homogeneous within the basket.

CONCLUSION

This paper has presented the development of a two dimensional and transient model for pyrolysis of biomass in a fixed bed. This

model mainly relies on the theory of volume averaging in order to convert balance equations obtained at the phase scale in the heterogeneous medium under consideration into balance equations available on an elementary representative and continuous volume. Using this theory we were able to present the balance and algebraic equations that describe heat and mass transfers as well as reactions within the sample under consideration. This model has been applied to the pyrolysis of a sample of 200 g of pine wood in a high capacity thermobalance that has been developed in the laboratory. This device allows the measurement of the mass loss of the sample as well as the composition of the condensable and permanent gases released during the operation.

Comparison of the numerical mass loss of the sample with the numerical one showed good agreement, what allowed us to partially validate the model. Indeed, supplementary validation should be performed in particular in terms of internal temperature profile as well as differential mass loss and composition of the permanent and condensable gases leaving the device. This has not been done yet, but the partial validation that was obtained is a first step. Analysis of the results provided by the model gave us information on the pyrolysis operation within the device.

Once the extra validation will be performed, it will also be necessary to make a parametric study in order to check for the influence of the different parameters used in the model. Then,

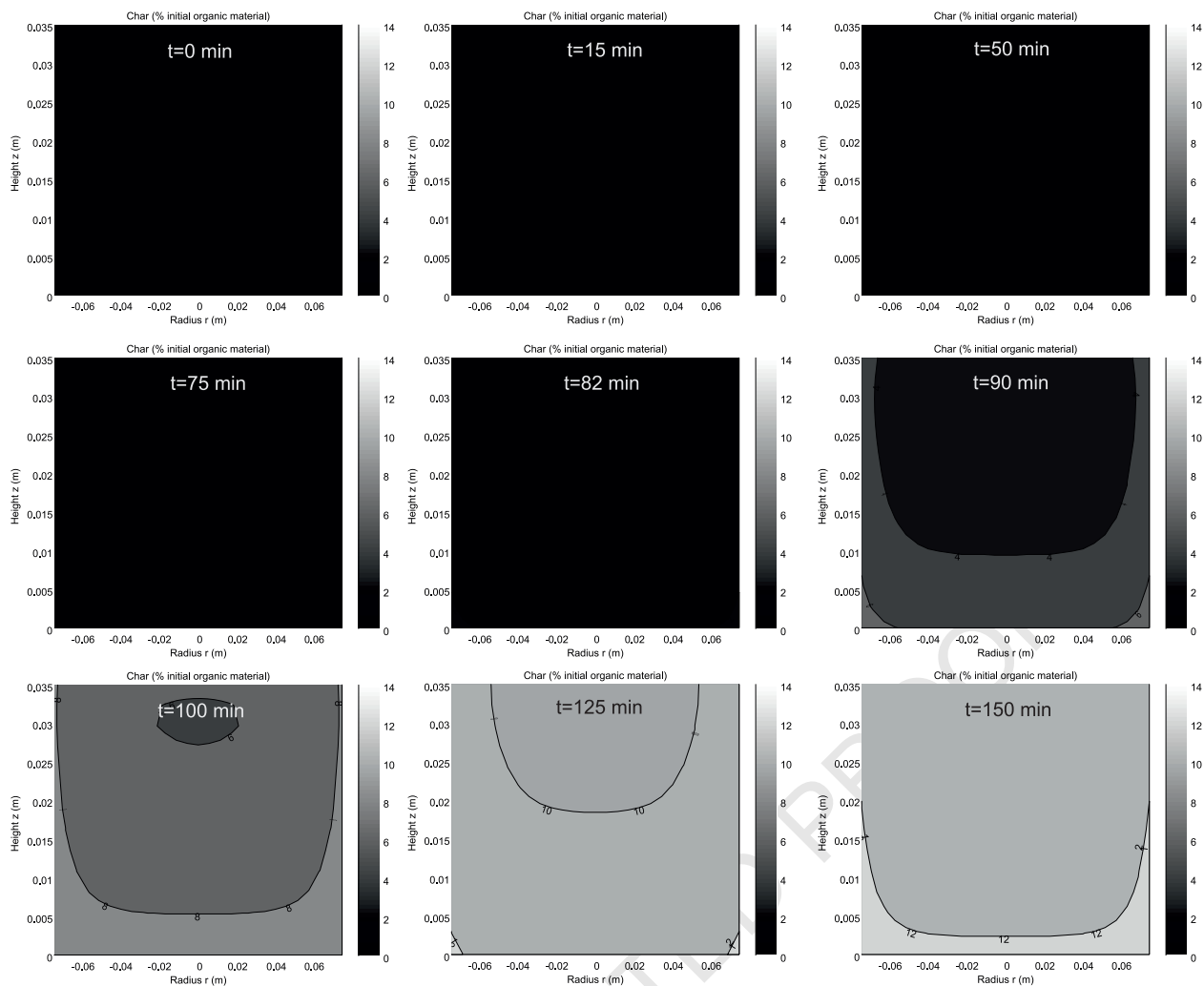


Figure 10. Evolution of the char content (in terms of percentage of the initial organic content) of the material within the basket as a function of space and time.

once this step is performed, the model will be used in order to determine the kinetics data of the reaction pathway that will be chosen to describe the pyrolysis of a sample. Not only will it allow to determine the value of the kinetics constant but also to determine the composition of the gases released during the pyrolysis reaction within the sample. This determination will have to be done so that the overall process balances the atomic content of the initial sample (C, H, O, N). Such a determination will be performed using the model coupled with an optimization algorithm in order to adjust the kinetics parameters of the model (kinetic constant, composition of the gas and intermediate involved in the reaction pathway) by minimizing (in the least square sense) the error between the mass loss, the differential mass loss, the evolution of the permanent gas composition and the average composition of condensable gases. These steps will be performed in some future work in order to build a database for determination of kinetics of pyrolysis of different samples.

NOMENCLATURE

α_w activity of bound or liquid water (–)
 $c_{p,\varphi}$ Heat capacity of phase φ (J/kg/K)

k_{eff} Effective thermal conductivity (W/m/K)
 K_φ Intrinsic permeability of phase φ (m²)
 K_φ^r Relative permeability of phase φ (–)
 M Moisture content (–)
 M_{fsp} Moisture at fiber saturation point (–)
 M_g Molar weight of the gas (kg/kmol)
 $\langle P_g \rangle^g$ Intrinsic liquid average pressure (Pa)
 $\langle \rho_l \rangle^l$ Intrinsic gas average pressure (Pa)
 P_{sat} Vapour pressure of water (Pa)
 $\langle T \rangle$ Average temperature (K)
 $\langle v_l \rangle_j$ Average liquid velocity in direction j (m/s)
 $\langle \dot{w}_x \rangle$ Average rate of reaction of material x (kg of x /m³ of sample/s)
 ε_φ Volume fraction of the phase φ (m³ of phase φ /m³ of sample)
 η Interpolation factor (–)
 $\langle \rho_l \rangle^g$ Intrinsic gas average mass concentration of species i (kg of i /m³ of gas)
 $\langle \rho_\varphi \rangle$ Average mass concentration of phase φ (kg of phase φ /m³ of sample)
 $\langle \rho_\varphi \rangle^\varphi$ Intrinsic average mass concentration of phase φ (kg of phase φ /m³ of phase φ)

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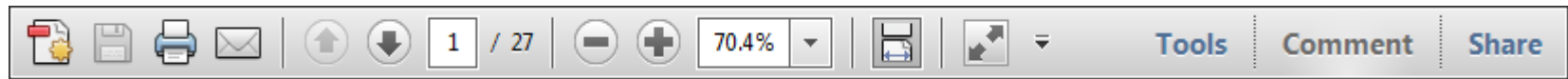
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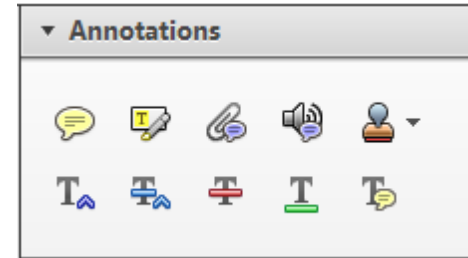
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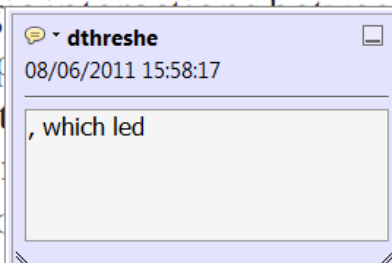


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standard framework for the analysis of microeconomics. Nevertheless, it also led to the emergence of a new paradigm of strategic behavior. The number of competitors in the industry is that the structure of the industry is a key component of the main components of the industry. At the level, are expected to be important works on the industry by Shiraz (M henceforth) we open the 'black b



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there is no room for extra profits and the number of competitors are zero and the number of competitors (net) values are not determined by the number of competitors. Blanchard and Kiyotaki (1987), perfect competition in general equilibrium. The effects of aggregate demand and supply in the classical framework assuming monopoly. The number of competitors and the impact of an exogenous number of firms

3. Add note to text Tool – for highlighting a section to be changed to bold or italic.



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How to use it

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How to use it

- Click on the Add sticky note icon in the Annotations section.
- Click at the point in the proof where the comment should be inserted.
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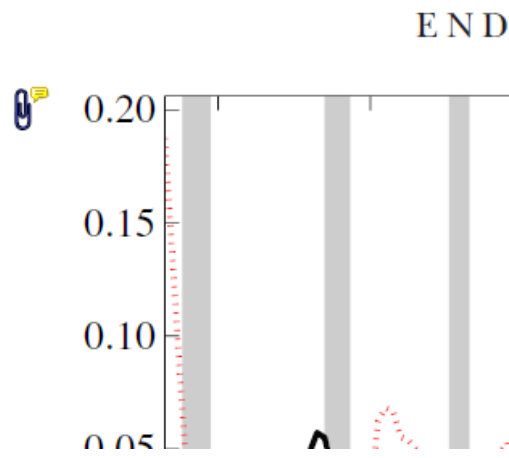
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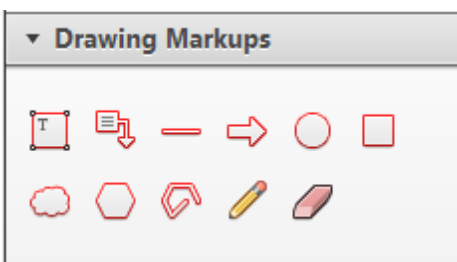


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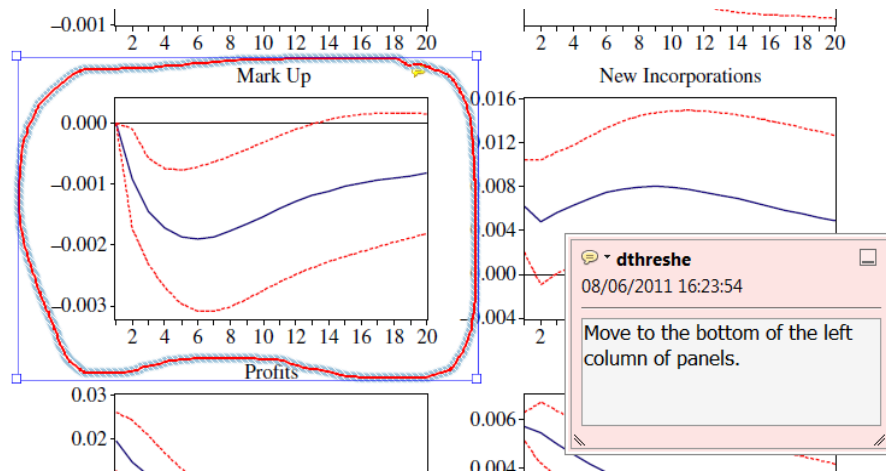


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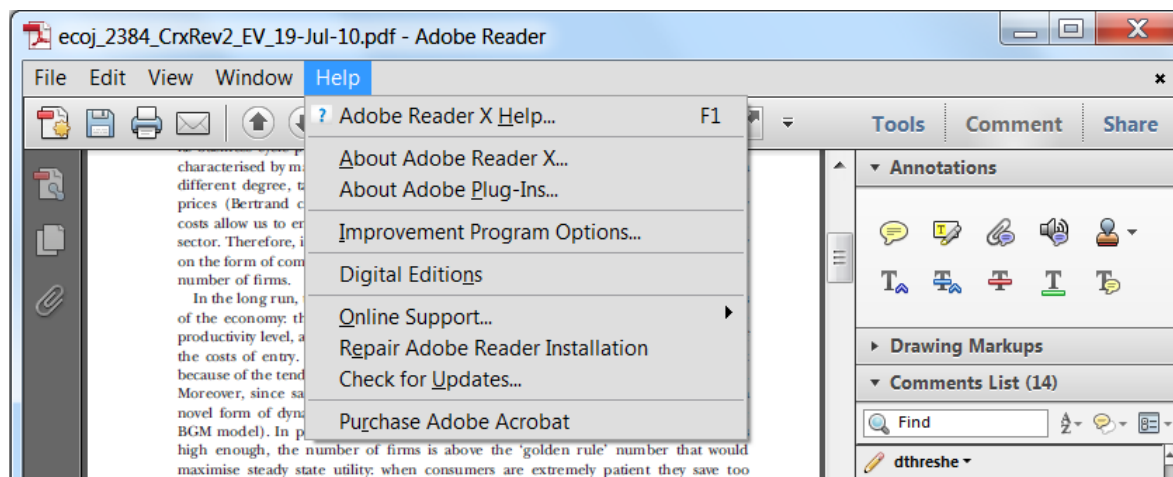
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